



**IMPORTANT NOTE:**

Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

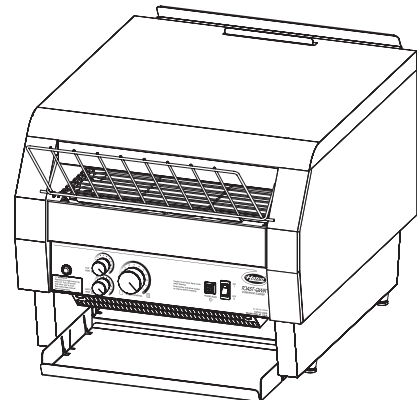
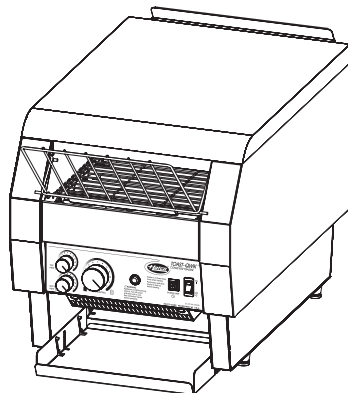
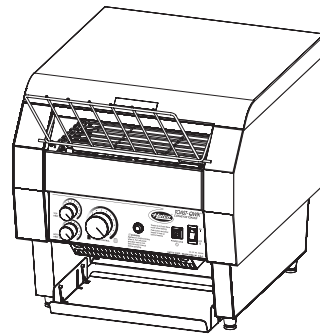
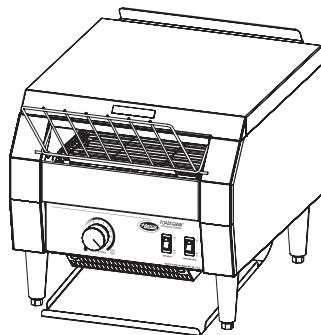


Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

# Toast-Qwik® Conveyor Toasters

## TQ-10, -15, -400, -800, -1200, -1800, -20BA Series

Model Name	Page(s)	Model Name	Page(s)	Model Name	Page(s)
Common Parts	2,3,4	TQ-800	3,11	TQ-1200	3,17
TQ-10	2,4	TQ-805	3,12	TQ-1800	3,18
TQ-15	2,5	TQ-800H	3,13	TQ-1800H	3,19
TC-DON	2,6	TQ-800BA	3,14	TQ-1800BA	3,20
TQ-400	3,7	TQ-800HBA	3,15	TQ-1800HBA	3,21
TQ-405	3,8	TQ-800BA-DUNKIN	3,16	TQ-20BA	22
TQ-400H	3,9			Addendum	24
TQ-400BA	3,10				



# Replacement Parts List

# Hatco Toast-Qwik® Conveyor Toasters

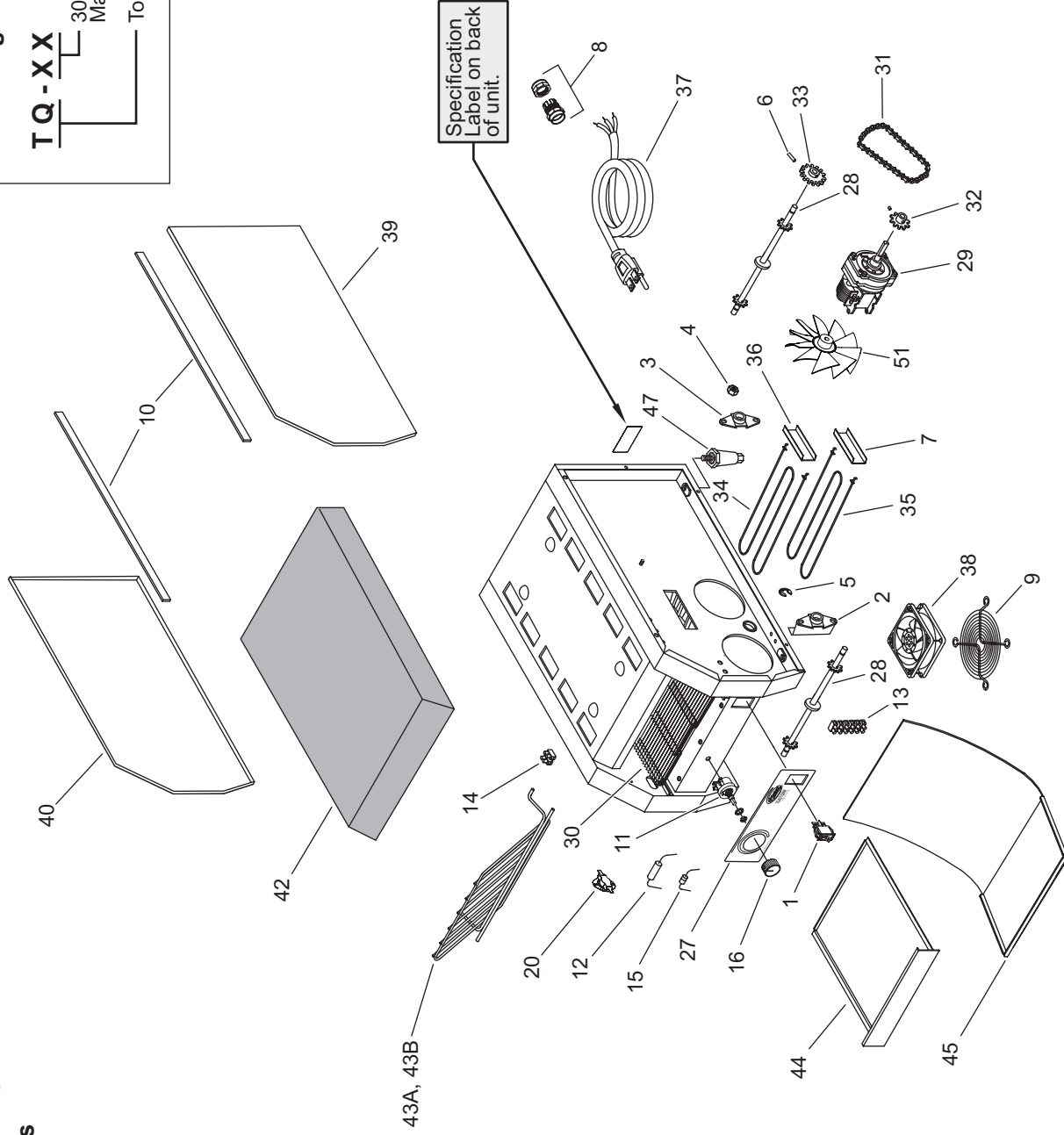
## TQ-10, -15, TC-DON Series

### Model Designation

T Q - X X

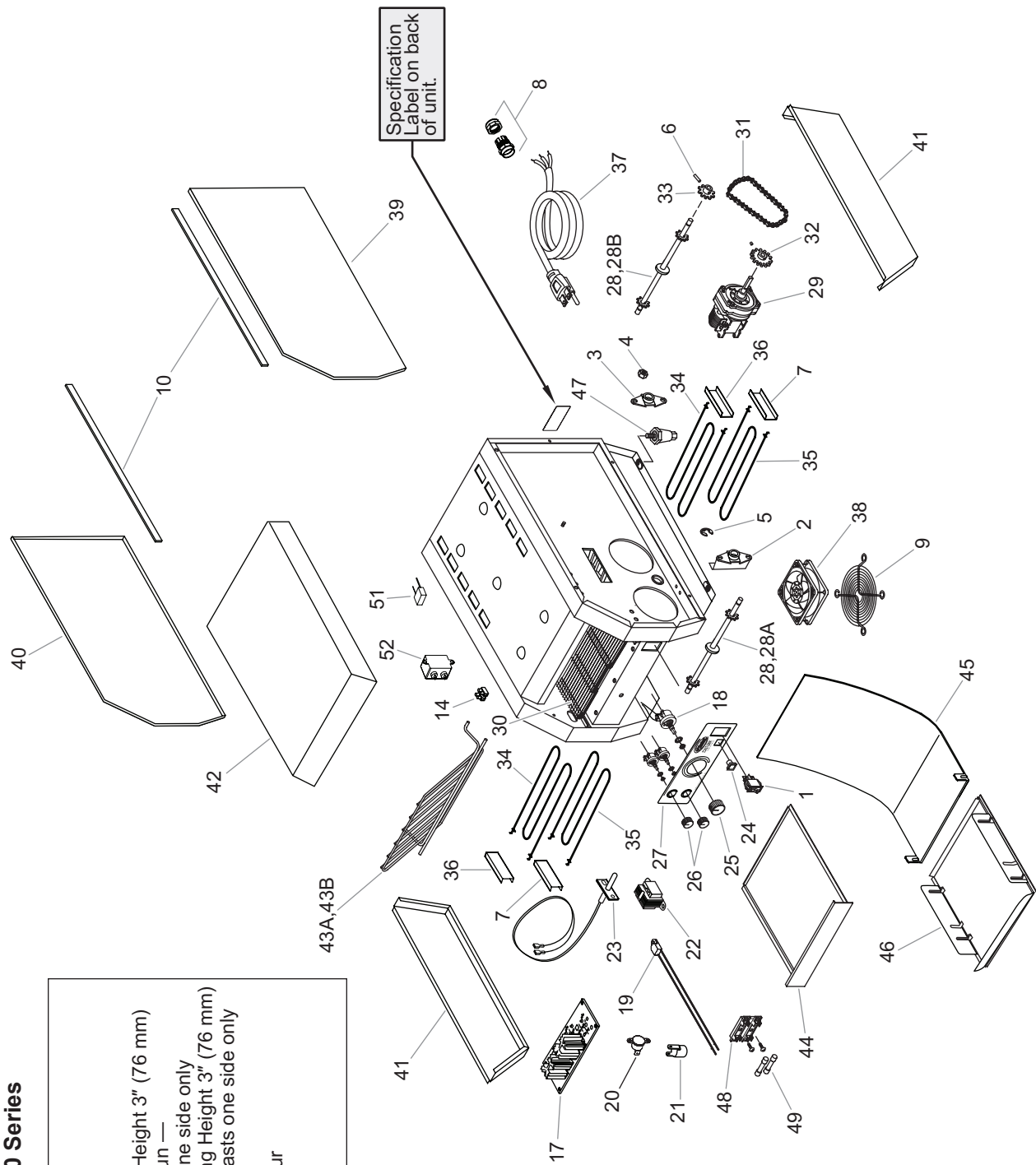
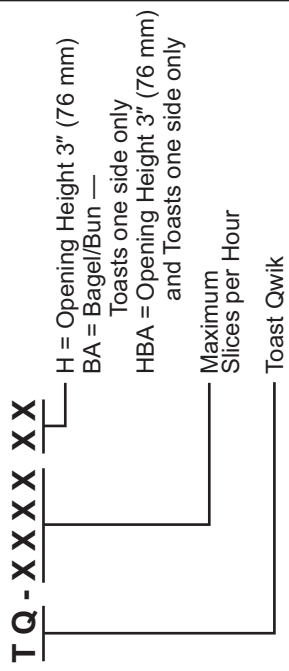
300 Slices per Hour  
Maximum

Toast Qwik



**Hatco Toast-Qwik® Conveyor Toasters**  
**TQ-400, -405, -800, -805, -1200, 1800 Series**

**Model Designation**



## Parts Common To All TQ-10, -15, -400, -405, -800, -805, -1200, -1800, and TC-DON Models

Item	Description	Part Number	Qty.	Item	Description	Part Number	Qty.
1	On/Off Switch ♦	02.19.161.00	1-2	6	Spring Pin	05.08.006.00	1
2	Bearing with Bracket	04.05.286.00	2	7	Bracket, Lower Element	04.05.336.00	1-2
3	Bearing with Nuts	04.05.387.00	2	8	Cord Grip	R02.20.259.00	1
4	Keys Nut	05.04.023.00	4	9	Fan Guard	02.12.063.00	1
5	Retaining Ring	05.11.035.00	2	10	Gasket	05.06.028.00	3 Feet

♦ TQ-10 and TQ-15 models manufactured after August 1, 2003 use two On/Off switches; one for the top heat circuit and one for the bottom heat circuit.

### Parts Specific To Model TQ-10

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
11	Speed Control - Rheostat †	R02.13.111.00	R02.13.111.00	R02.13.125.00	R02.13.125.00	---	---	---	R02.13.125.00	R02.13.125.00
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	02.13.325.00	02.13.325.00
13	Terminal Block - 6 Pole	02.15.034.00	02.15.034.00	02.15.034.00	02.15.034.00	---	---	---	02.15.034.00	02.15.034.00
14	Terminal Block - 2 Pole	R02.15.045.00	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
15	Diode	02.40.002.00	02.40.002.00	02.40.002.00	02.40.002.00	---	---	---	02.40.002.00	02.40.002.00
16	Knob, Color Control	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.020.00	05.30.020.00
20	High Limit - T-Stat - Sidewall**	02.16.186.00	02.16.186.00	02.16.186.00	02.16.186.00	---	---	---	02.16.186.00	02.16.186.00
27	Decal - Control Plate ■	07.01.280.00	07.01.280.00	07.01.280.00	07.01.280.00	---	---	---	07.01.280.00	07.01.280.00
28	Shaft Assembly (Qty. 2)	04.05.386.00	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor ‡	02.12.101.00	02.12.076.00	02.12.077.00	02.12.079.00	---	---	---	02.12.079.00	02.12.079.00
30	Conveyor Belt	05.03.036.00	05.03.036.00	05.03.036.00	05.03.036.00	---	---	---	05.03.036.00	05.03.036.00
31	Drive Chain	05.03.037.00	05.03.037.00	05.03.037.00	05.03.037.00	---	---	---	05.03.037.00	05.03.037.00
32	Sprocket, Motor	05.09.027.00	05.09.027.00	05.09.027.00	05.09.025.00	---	---	---	05.09.028.00	05.09.025.00
33	Sprocket, Conveyor	05.09.045.00	05.09.045.00	05.09.045.00	05.09.030.00	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element	---	---	---	---	---	---	---	---	---
35	Heating Element Quantity: 2	02.09.253.00	02.09.244.00	02.09.247.00	02.09.245.00	---	---	---	02.09.251.00	02.09.251.00
36	Bracket - Upper Element	04.05.335.00	04.05.335.00	04.05.335.00	04.05.335.00	---	---	---	04.05.335.00	04.05.335.00
37	Power Cord and Plug	R02.18.154.00	02.18.036.00	02.18.036.00	02.18.104.00	---	---	---	02.18.038.00	02.18.038.00
38	Circulation Fan	02.12.030.00	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	04.05.329.00	04.05.329.00	04.05.329.00	04.05.329.00	---	---	---	04.05.329.00	04.05.329.00
40	Side Panel, L.H.	04.05.338.00	04.05.338.00	04.05.338.00	04.05.338.00	---	---	---	04.05.338.00	04.05.338.00
42	Cover, Top - Black	04.05.379.01	04.05.379.01	04.05.379.01	04.05.379.01	---	---	---	04.05.379.01	04.05.379.01
43A	Cover, Top - Antique Copper	04.05.379.21	04.05.379.21	04.05.379.21	04.05.379.21	---	---	---	04.05.379.21	04.05.379.21
43B	Feed Ramp - Standard	04.05.337.00	04.05.337.00	04.05.337.00	04.05.337.00	---	---	---	04.05.337.00	04.05.337.00
44	Crumb Tray	---	---	---	---	---	---	---	---	---
45	Toast Chute	R04.05.361.00	R04.05.361.00	R04.05.361.00	R04.05.361.00	---	---	---	R04.05.361.00	R04.05.361.00
47	Leg, 4" (Qty. 4)	04.05.363.00	04.05.363.00	04.05.363.00	04.05.363.00	---	---	---	04.05.363.00	04.05.363.00
51	Fan Blade	R05.30.337.00	R05.30.337.00	R05.30.337.00	R05.30.337.00	---	---	---	R05.30.337.00	R05.30.337.00
51	Wiring Diagram	---	02.12.088.01	02.12.088.01	02.12.088.01	---	---	---	02.12.088.01	02.12.088.01
51	Wiring Diagram	10-01-054	10-01-054	10-01-054	10-01-063	---	---	---	10-01-063	10-01-063

\*\* Units with Date Code 1443 or before, use P/N 02.16.146.00. ■ TQ-10 Models manufactured before August, 2003 use Control Plate Decal P/N 07.01.256.00.

† 120 V units with Date Code 1051 or older, use P/N R02.13.101.00. ‡ 120 V units with Date Code 1051 or older, use P/N 02.12.081.00.



### Parts Specific To Model TQ-15

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
11	Speed Control - Rheostat	---	---	---	---	---	---	---	R02.13.125.00	R02.13.125.00
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	02.13.325.00	02.13.325.00
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	02.15.034.00	02.15.034.00
14	Terminal Block - 2 Pole	---	---	---	---	---	---	---	R02.15.045.00	R02.15.045.00
15	Diode	---	---	---	---	---	---	---	02.40.002.00	02.40.002.00
16	Knob, Color Control	---	---	---	---	---	---	---	05.30.020.00	05.30.020.00
20	High Limit - T-Stat - Sidewall**	---	---	---	---	---	---	---	02.16.186.00	02.16.186.00
27	Decal - Control Plate ■	---	---	---	---	---	---	---	07.01.280.00	07.01.280.00
28	Shaft Assembly (Qty. 2)	---	---	---	---	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor	---	---	---	---	---	---	---	02.12.079.00	02.12.079.00
30	Conveyor Belt	---	---	---	---	---	---	---	05.03.036.00	05.03.036.00
31	Drive Chain	---	---	---	---	---	---	---	05.03.037.00	05.03.037.00
32	Sprocket, Motor	---	---	---	---	---	---	---	05.09.027.00	05.09.027.00
33	Sprocket, Conveyor	---	---	---	---	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element, 1000 W	---	---	---	---	---	---	---	02.09.251.00	02.09.251.00
35	Heating Element	---	---	---	---	---	---	---	---	---
36	Bracket - Upper Element	---	---	---	---	---	---	---	04.05.335.00	04.05.335.00
37	Power Cord and Plug	---	---	---	---	---	---	---	02.18.038.00	02.18.038.00
38	Circulation Fan	---	---	---	---	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	---	---	---	---	---	---	04.05.329.00	04.05.329.00
40	Side Panel, L.H.	---	---	---	---	---	---	---	04.05.338.00	04.05.338.00
42	Cover, Top - Black	---	---	---	---	---	---	---	04.05.379.00	04.05.379.00
43A	Feed Ramp - Standard	---	---	---	---	---	---	---	---	---
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	---	---	---	---	---	---	R04.05.361.00	R04.05.361.00
45	Toast Chute	---	---	---	---	---	---	---	04.05.363.00	04.05.363.00
47	Leg, 4" (Qty. 4)	---	---	---	---	---	---	---	R05.30.337.00	R05.30.337.00
51	Fan Blade	---	---	---	---	---	---	---	02.12.088.01	02.12.088.01
	Wiring Diagram	---	---	---	---	---	---	---	10-01-063	10-01-063

Shaded areas contain information for International models only.

\*\* Units with Date Code 1443 or before, use P/N 02.16.146.00.

■ TQ-15 Models manufactured before August, 2003 use Control Plate Decal P/N 07.01.256.00.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625060751 has a date code of "0751" which indicates the following: 0751



Please note also, prior to January 2001 the serial number date code indicated the month of manufacture.

Example: XXXXXX0007  
 \_\_\_\_\_ Month Seven (July)  
 \_\_\_\_\_ Year 2000



### Parts Specific To Model TC-DON

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
11	Speed Control - Rheostat	---	R02.13.111.00	R02.13.125.00	---	---	---	---	---	---
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	02.15.034.00	02.15.034.00	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	---	---
15	Diode	---	02.40.002.00	02.40.002.00	---	---	---	---	---	---
16	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	---	---
20	High Limit - T-Stat - Sidewall **	---	02.16.186.00	02.16.186.00	---	---	---	---	---	---
27	Decal - Control Plate	---	07.01.298.00	07.01.298.00	---	---	---	---	---	---
28	Shaft Assembly (Qty 2)	---	04.05.386.00	04.05.386.00	---	---	---	---	---	---
29	Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	---	---	---	---	---	---
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	---	---	---	---	---	---
31	Drive Chain	---	05.03.006.00	05.03.006.00	---	---	---	---	---	---
32	Sprocket, Motor	---	05.09.033.00	05.09.033.00	---	---	---	---	---	---
33	Sprocket, Conveyor	---	05.09.029.00	05.09.029.00	---	---	---	---	---	---
34	Heating Element, Upper Front, 750 W	---	02.09.243.00	02.09.246.00	---	---	---	---	---	---
35	Upper Rear, 900 W	---	02.09.244.00	02.09.247.00	---	---	---	---	---	---
35	Heating Element, Lower, 750 W	---	---	---	---	---	---	---	---	---
35	Quantity: 2	---	02.09.243.00	02.09.246.00	---	---	---	---	---	---
36	Bracket - Upper Element (Qty. 2)	---	04.05.335.00	04.05.335.00	---	---	---	---	---	---
37	Power Cord and Plug	---	02.18.111.00	02.18.036.00	---	---	---	---	---	---
38	Circulation Fan	---	02.12.039.00	02.12.039.00	---	---	---	---	---	---
39	Side Panel, R.H.	---	04.05.461.00	04.05.461.00	---	---	---	---	---	---
40	Side Panel, L.H.	---	04.05.462.00	04.05.462.00	---	---	---	---	---	---
42	Cover, Top - Black	---	04.05.458.00	04.05.458.00	---	---	---	---	---	---
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	---	---	---	---	---	---
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	R04.05.356.00	R04.05.356.00	---	---	---	---	---	---
45	Toast Chute	---	04.05.457.00	04.05.457.00	---	---	---	---	---	---
47	Leg, 4" (Qty. 4)	---	R05.30.337.00	R05.30.337.00	---	---	---	---	---	---
51	Fan Blade	---	02.12.088.01	02.12.088.01	---	---	---	---	---	---
	Wiring Diagram	---	10-01-466	10-01-466	---	---	---	---	---	---

Shaded areas contain information for **International models only**.

\*\* Units with Date Code 1443 or before, use P/N 02.16.146.00.



## Parts Specific To Model TQ-400

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50 Hz
14	Terminal Block - 2 Pole	R02.15.045.00	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
17	Control Board w/High Limits	R02.01.229.00	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	02.13.322.00	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	02.16.122.00	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	---	---	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	R02.16.117.00	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	02.17.040.00	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	02.01.192.00	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	02.19.164.00	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	05.30.019.00	05.30.019.00	05.30.019.00	05.30.019.00	---	---	---	05.30.019.00	05.30.019.00
26	Knob, Heat Control (Qty. 2)	05.30.082.00	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	07.01.255.00	07.01.255.00	07.01.255.00	07.01.255.00	---	---	---	07.01.255.00	07.01.255.00
28	Shaft Assembly (Qty. 2)	04.05.386.00	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor †	02.12.101.00	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	05.03.036.00	05.03.036.00	05.03.036.00	05.03.036.00	---	---	---	05.03.036.00	05.03.036.00
31	Drive Chain • †	05.03.037.00	05.03.006.00	05.03.037.00	05.03.037.00	---	---	---	05.03.037.00	05.03.006.00
32	Sprocket, Motor • †	05.09.027.00	05.09.025.00	05.09.027.00	05.09.028.00	---	---	---	05.09.027.00	05.09.025.00
33	Sprocket, Conveyor	05.09.045.00	05.09.045.00	05.09.045.00	05.09.045.00	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element					---	---	---		
35	Quantity: 2 Heating Element	02.09.253.00	02.09.245.00	02.09.248.00	02.09.245.00	---	---	---	02.09.251.00	02.09.251.00
36	Quantity: Bracket - Upper Element	04.05.335.00	04.05.335.00	04.05.335.00	04.05.335.00	---	---	---	04.05.335.00	04.05.335.00
37	Power Cord and Plug *	R02.18.154.00	02.18.036.00	02.18.036.00	02.18.447.00	---	---	---	02.18.038.00	02.18.068.00
38	Circulation Fan	02.12.030.00	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	04.05.329.00	04.05.329.00	04.05.329.00	04.05.329.00	---	---	---	04.05.329.00	04.05.329.00
40	Side Panel, L.H.	04.05.338.00	04.05.338.00	04.05.338.00	04.05.338.00	---	---	---	04.05.338.00	04.05.338.00
41	Side Bottom Panel, Black (Qty. 2)	04.05.332.00	04.05.332.00	04.05.332.00	04.05.332.00	---	---	---	04.05.332.00	04.05.332.00
42	Cover, Top	04.05.327.00	04.05.327.00	04.05.327.00	04.05.327.00	---	---	---	04.05.327.00	04.05.327.00
43A	Feed Ramp - Standard	04.05.337.00	04.05.337.00	04.05.337.00	04.05.337.00	---	---	---	04.05.337.00	04.05.337.00
43B	Feed Ramp - Extended	04.05.074.00	04.05.074.00	04.05.074.00	04.05.074.00	---	---	---	04.05.074.00	04.05.074.00
44	Crumb Tray	R04.05.361.00	R04.05.361.00	R04.05.361.00	R04.05.361.00	---	---	---	R04.05.361.00	R04.05.361.00
45	Toast Chute	04.05.333.00	04.05.333.00	04.05.333.00	04.05.333.00	---	---	---	04.05.333.00	04.05.333.00
46	Toast Collector Pan	04.05.310.00	04.05.310.00	04.05.310.00	04.05.310.00	---	---	---	04.05.310.00	04.05.310.00
47	Leg, 1" (Qty. 4)	R05.30.081.00	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	---	---
49	Fuse †	---	---	---	---	---	---	---	---	---
50	Indicator Light (not shown)	02.19.154.00	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
51	Capacitor	---	---	---	---	---	---	---	---	---
52	Filter, Noise	---	---	---	---	---	---	---	---	---
	Wiring Diagram	10-01-627	10-01-627	10-01-627	10-01-927	---	---	---	10-01-628	10-01-628

† Fuses sold two per package.

‡ Refer to ADDENDUM section for units with date code of 1026 or older.

\* 120 V Canadian units use 02.18.089.00.

• 208 V Canadian units use Drive Chain 05.03.037.00 and Motor Sprocket 05.09.028.00.



## Parts Specific To Model TQ-405

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220-230V 50/60 Hz	230-240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	---	---	---	---	R02.15.045.00	R02.15.045.00	R02.15.045.00	R02.15.045.00
17	Control Board w/High Limits	---	---	---	---	---	R02.01.229.00	R02.01.229.00	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	---	---	---	---	02.13.322.00	02.13.322.00	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	---	---	---	---	02.16.122.00	02.16.122.00	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	---	---	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	---	---	---	---	---	---	---	---
22	Transformer	---	---	---	---	---	R02.16.117.00	R02.16.117.00	R02.16.117.00	R02.16.117.00
23	Probe - RTD	---	---	---	---	---	02.17.040.00	02.17.040.00	02.17.040.00	02.17.040.00
24	Switch, Power Save	---	---	---	---	---	02.01.192.00	02.01.192.00	02.01.192.00	02.01.192.00
25	Knob, Color Control	---	---	---	---	---	02.19.164.00	02.19.164.00	02.19.164.00	02.19.164.00
26	Knob, Heat Control (Qty. 2)	---	---	---	---	---	05.30.019.00	05.30.019.00	05.30.019.00	05.30.019.00
25	Knob, Heat Control (Qty. 2)	---	---	---	---	---	05.30.082.00	05.30.082.00	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	---	---	---	---	07.01.255.00	07.01.255.00	07.01.255.00	07.01.255.00
28	Shaft Assembly (Qty. 2)	---	---	---	---	---	04.05.386.00	04.05.386.00	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor ‡	---	---	---	---	---	02.12.096.00	02.12.096.00	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	---	---	---	---	05.03.036.00	05.03.036.00	05.03.036.00	05.03.036.00
31	Drive Chain	---	---	---	---	---	05.03.037.00	05.03.037.00	05.03.037.00	05.03.037.00
32	Sprocket, Motor	---	---	---	---	---	05.09.027.00	05.09.027.00	05.09.027.00	05.09.027.00
33	Sprocket, Conveyor	---	---	---	---	---	05.09.045.00	05.09.045.00	05.09.045.00	05.09.045.00
34	Heating Element, Upper	---	---	---	---	---	02.09.252.00	02.09.251.00	02.09.252.00	02.09.251.00
34	Quantity: 1	---	---	---	---	---	---	---	---	---
35	Heating Element, Lower	---	---	---	---	---	02.09.252.00	02.09.251.00	02.09.252.00	02.09.251.00
35	Quantity: 1	---	---	---	---	---	---	---	---	---
36	Bracket - Upper Element	---	---	---	---	---	04.05.335.00	04.05.335.00	04.05.335.00	04.05.335.00
37	Power Cord and Plug	---	---	---	---	---	02.18.038.00	02.18.038.00	02.18.068.00	02.18.068.00
38	Circulation Fan	---	---	---	---	---	02.12.039.00	02.12.039.00	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	---	---	---	---	04.05.329.00	04.05.329.00	04.05.329.00	04.05.329.00
40	Side Panel, L.H.	---	---	---	---	---	04.05.338.00	04.05.338.00	04.05.338.00	04.05.338.00
41	Side Bottom Panel, Black (Qty. 2)	---	---	---	---	---	04.05.332.00	04.05.332.00	04.05.332.00	04.05.332.00
42	Cover, Top	---	---	---	---	---	04.05.327.00	04.05.327.00	04.05.327.00	04.05.327.00
43A	Feed Ramp - Standard	---	---	---	---	---	04.05.337.00	04.05.337.00	04.05.337.00	04.05.337.00
43B	Feed Ramp - Extended	---	---	---	---	---	04.05.074.00	04.05.074.00	04.05.074.00	04.05.074.00
44	Crumb Tray	---	---	---	---	---	R04.05.361.00	R04.05.361.00	R04.05.361.00	R04.05.361.00
45	Toast Chute	---	---	---	---	---	04.05.333.00	04.05.333.00	04.05.333.00	04.05.333.00
46	Toast Collector Pan	---	---	---	---	---	04.05.310.00	04.05.310.00	04.05.310.00	04.05.310.00
47	Leg, 1" (Qty. 4)	---	---	---	---	---	R05.30.081.00	R05.30.081.00	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	R02.03.001.02	R02.03.001.02
50	Indicator Light (not shown)	---	---	---	---	---	02.19.151.00	02.19.151.00	02.19.151.00	02.19.151.00
51	Capacitor	---	---	---	---	---	---	---	02.13.300.00	02.13.300.00
52	Filter, Noise	---	---	---	---	---	---	---	02.13.324.00	02.13.324.00
	Wiring Diagram	---	---	---	---	---	10-01-628	10-01-628	10-01-628	10-01-628

† Fuses sold two per package.

Shaded areas contain information for **International models only**.

‡ Refer to ADDENDUM section for units with date code of 1026 or older.





## Parts Specific To Model TQ-400H

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	---	---	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.255.00	07.01.255.00	07.01.255.00	---	---	---	07.01.255.00	07.01.255.00
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor †	---	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.036.00	05.03.036.00	05.03.036.00	---	---	---	05.03.036.00	05.03.036.00
31	Drive Chain	---	05.03.037.00	05.03.037.00	05.03.037.00	---	---	---	05.03.037.00	05.03.037.00
32	Sprocket, Motor †	---	05.09.027.00	05.09.059.00	05.09.027.00	---	---	---	05.09.027.00	05.09.027.00
33	Sprocket, Conveyor	---	05.09.045.00	05.09.045.00	05.09.045.00	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element, Upper	---	---	---	---	---	---	---	---	---
35	Quantity: 1 Heating Element, Lower	---	02.09.245.00	02.09.248.00	02.09.245.00	---	---	---	02.09.252.00	02.09.251.00
36	Bracket - Upper Element	---	02.09.245.00	02.09.248.00	02.09.245.00	---	---	---	02.09.252.00	02.09.251.00
37	Power Cord and Plug	---	04.05.335.00	04.05.335.00	04.05.335.00	---	---	---	04.05.335.00	04.05.335.00
38	Circulation Fan	---	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	04.05.430.00	04.05.430.00	04.05.430.00	---	---	---	04.05.430.00	04.05.430.00
40	Side Panel, L.H.	---	04.05.431.00	04.05.431.00	04.05.431.00	---	---	---	04.05.431.00	04.05.431.00
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.332.00	04.05.332.00	04.05.332.00	---	---	---	04.05.332.00	04.05.332.00
42	Cover, Top	---	04.05.433.00	04.05.433.00	04.05.433.00	---	---	---	04.05.433.00	04.05.433.00
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	04.05.317.00	---	---	---	04.05.317.00	04.05.317.00
43B	Feed Ramp - Extended	---	04.05.075.00	04.05.075.00	04.05.075.00	---	---	---	04.05.075.00	04.05.075.00
44	Crumb Tray	---	R04.05.361.00	R04.05.361.00	R04.05.361.00	---	---	---	R04.05.361.00	R04.05.361.00
45	Toast Chute	---	04.05.333.00	04.05.333.00	04.05.333.00	---	---	---	04.05.333.00	04.05.333.00
46	Toast Collector Pan	---	04.05.310.00	04.05.310.00	04.05.310.00	---	---	---	04.05.310.00	04.05.310.00
47	Leg, 1" (Qty. 4)	---	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	---	---
49	Fuse †	---	---	---	---	---	---	---	---	---
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
51	Capacitor	---	---	---	---	---	---	---	---	---
52	Filter, Noise	---	---	---	---	---	---	---	---	---
	Wiring Diagram	---	10-01-627	10-01-627	10-01-927	---	---	---	10-01-628	10-01-628

† Fuses sold two per package.

Shaded areas contain information for **International models only**.

† Refer to ADDENDUM section for units with date code of 1026 or older.

## Parts Specific To Model TQ-400BA

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	R02.15.045.00	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
17	Control Board w/High Limits	R02.01.229.00	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	02.13.322.00	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	02.16.122.00	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	---	---	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	R02.16.117.00	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	02.17.040.00	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	02.01.192.00	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	02.19.164.00	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.019.00	05.30.019.00
26	Knob, Heat Control (Qty. 2)	05.30.082.00	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	07.01.266.00	07.01.266.00	07.01.266.00	07.01.266.00	---	---	---	07.01.266.00	07.01.266.00
28	Shaft Assembly (Qty. 2)	04.05.386.00	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor †	02.12.101.00	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	05.03.036.00	05.03.036.00	05.03.036.00	05.03.036.00	---	---	---	05.03.036.00	05.03.036.00
31	Drive Chain	05.03.037.00	05.03.037.00	05.03.037.00	05.03.037.00	---	---	---	05.03.037.00	05.03.037.00
32	Sprocket, Motor	05.09.027.00	05.09.027.00	05.09.027.00	05.09.027.00	---	---	---	05.09.027.00	05.09.028.00
33	Sprocket, Conveyor	05.09.045.00	05.09.045.00	05.09.045.00	05.09.045.00	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element, Upper	---	---	---	---	---	---	---	---	---
35	Quantity: 1 Heating Element, Lower	02.09.242.00	02.09.245.00	02.09.248.00	02.09.254.00	---	---	---	02.09.252.00	02.09.252.00
36	Quantity: 1 Bracket - Upper Element	02.09.255.00	02.09.243.00	02.09.246.00	02.09.243.00	---	---	---	02.09.249.00	02.09.249.00
37	Power Cord and Plug	04.05.335.00	04.05.335.00	04.05.335.00	04.05.335.00	---	---	---	04.05.335.00	04.05.335.00
38	Circulation Fan	R02.18.154.00	02.18.036.00	02.18.036.00	02.18.447.00	---	---	---	02.18.038.00	02.18.068.00
39	Side Panel, R.H.	02.12.030.00	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
40	Side Panel, L.H.	04.05.329.00	04.05.329.00	04.05.329.00	04.05.329.00	---	---	---	04.05.329.00	04.05.329.00
41	Side Bottom Panel, Black (Qty. 2)	04.05.338.00	04.05.338.00	04.05.338.00	04.05.338.00	---	---	---	04.05.338.00	04.05.338.00
42	Cover, Top	04.05.332.00	04.05.332.00	04.05.332.00	04.05.332.00	---	---	---	04.05.332.00	04.05.332.00
43A	Feed Ramp - Standard	04.05.327.00	04.05.327.00	04.05.327.00	04.05.327.00	---	---	---	04.05.327.00	04.05.327.00
43B	Feed Ramp - Extended	04.05.337.00	04.05.337.00	04.05.337.00	04.05.337.00	---	---	---	04.05.337.00	04.05.337.00
44	Crumb Tray	---	---	---	---	---	---	---	---	---
45	Toast Chute	R04.05.361.00	R04.05.361.00	R04.05.361.00	R04.05.361.00	---	---	---	R04.05.361.00	R04.05.361.00
46	Toast Collector Pan	04.05.333.00	04.05.333.00	04.05.333.00	04.05.333.00	---	---	---	04.05.333.00	04.05.333.00
47	Leg, 1" (Qty. 4)	04.05.310.00	04.05.310.00	04.05.310.00	04.05.310.00	---	---	---	04.05.310.00	04.05.310.00
48	Fuse Block	R05.30.081.00	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
49	Fuse †	---	---	---	---	---	---	---	02.03.004.00	02.03.004.00
50	Indicator Light (not shown)	02.19.154.00	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	R02.03.001.02	R02.03.001.02
51	Capacitor	---	---	---	---	---	---	---	02.19.151.00	02.19.151.00
52	Filter, Noise	---	---	---	---	---	---	---	02.13.300.00	02.13.300.00
	Wiring Diagram	10-01-627	10-01-627	10-01-627	10-01-927	---	---	---	02.13.324.00	02.13.324.00

Shaded areas contain information for **International models only**.

† Fuses sold two per package.

‡ Refer to ADDENDUM section for units with date code of 1026 or older.



## Parts Specific To Model TQ-800

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	02.16.120.00	---	---	---	02.16.120.00	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.255.00	07.01.255.00	07.01.255.00	---	---	---	07.01.255.00	07.01.255.00
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor †	---	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	05.03.035.00	---	---	---	05.03.035.00	05.03.035.00
31	Drive Chain	---	05.03.006.00	05.03.006.00	05.03.006.00	---	---	---	05.03.006.00	05.03.006.00
32	Sprocket, Motor †	---	05.09.033.00	05.09.025.00	05.09.033.00	---	---	---	05.09.033.00	05.09.033.00
33	Sprocket, Conveyor •	---	05.09.029.00	05.09.029.00	05.09.030.00	---	---	---	05.09.030.00	05.09.029.00
34	Heating Element, Front, 750 W	---	---	---	---	---	---	---	---	---
35	Heating Element, Rear, 900 W	---	02.09.243.00	02.09.246.00	02.09.243.00	---	---	---	02.09.249.00	02.09.249.00
36	Bracket - Upper Element (Qty. 2)	---	02.09.244.00	02.09.247.00	02.09.244.00	---	---	---	02.09.250.00	02.09.250.00
37	Power Cord and Plug	---	04.05.357.00	04.05.357.00	04.05.357.00	---	---	---	04.05.357.00	04.05.357.00
38	Circulation Fan	---	02.18.111.00	02.18.036.00	02.18.111.00	---	---	---	02.18.038.00	02.18.103.00
39	Side Panel, R.H.	---	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
40	Side Panel, L.H.	---	04.05.303.00	04.05.303.00	04.05.303.00	---	---	---	04.05.303.00	04.05.303.00
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.319.00	04.05.319.00	04.05.319.00	---	---	---	04.05.319.00	04.05.319.00
42	Cover, Top	---	04.05.309.00	04.05.309.00	04.05.309.00	---	---	---	04.05.309.00	04.05.309.00
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	04.05.317.00	---	---	---	04.05.317.00	04.05.317.00
43B	Feed Ramp - Extended	---	04.05.075.00	04.05.075.00	04.05.075.00	---	---	---	04.05.075.00	04.05.075.00
44	Crumb Tray	---	R04.05.356.00	R04.05.356.00	R04.05.356.00	---	---	---	R04.05.356.00	R04.05.356.00
45	Toast Chute	---	04.05.311.00	04.05.311.00	04.05.311.00	---	---	---	04.05.311.00	04.05.311.00
46	Toast Collector Pan	---	04.05.384.00	04.05.384.00	04.05.384.00	---	---	---	04.05.384.00	04.05.384.00
47	Leg, 1" (Qty. 4)	---	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	R02.03.001.02	R02.03.001.02
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
51	Capacitor	---	---	---	---	---	---	---	02.13.300.00	02.13.300.00
52	Filter, Noise	---	---	---	---	---	---	---	02.13.324.00	02.13.324.00
	Wiring Diagram	---	10-01-488	10-01-488	10-01-489	---	---	---	10-01-489	10-01-489

Shaded areas contain information for **international models only**.

† Fuses sold two per package.

• 208 V Canadian units use Motor Sprocket 05.09.025.00.  
 240 V Canadian units use Motor Sprocket 05.09.028.00 and Conveyor Sprocket 05.09.030.00.



## Parts Specific To Model TQ-805

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	---	---	---	---	---	---	---	R02.15.045.00
17	Control Board w/High Limits	---	---	---	---	---	---	---	---	R02.01.229.00
18	Potentiometers with Harness	---	---	---	---	---	---	---	---	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	---	---	---	---	---	---	---	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	---	---	---	---	---	---	---	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	---	---	---	---	---	---	---	R02.16.117.00
22	Transformer	---	---	---	---	---	---	---	---	02.17.040.00
23	Probe - RTD	---	---	---	---	---	---	---	---	02.01.192.00
24	Switch, Power Save	---	---	---	---	---	---	---	---	02.19.164.00
25	Knob, Color Control	---	---	---	---	---	---	---	---	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	---	---	---	---	---	---	---	05.30.082.00
27	Decal - Control Plate	---	---	---	---	---	---	---	---	07.01.255.00
28	Shaft Assembly	---	---	---	---	---	---	---	---	04.05.386.00
29	Gearmotor, Conveyor †	---	---	---	---	---	---	---	---	02.12.096.00
30	Conveyor Belt	---	---	---	---	---	---	---	---	05.03.035.00
31	Drive Chain	---	---	---	---	---	---	---	---	05.03.006.00
32	Sprocket, Motor	---	---	---	---	---	---	---	---	05.09.025.00
33	Sprocket, Conveyor	---	---	---	---	---	---	---	---	05.09.029.00
34	Heating Element, Front, 750 W	---	---	---	---	---	---	---	---	02.09.249.00
35	Quantity: 2 Heating Element, Rear, 900 W	---	---	---	---	---	---	---	---	02.09.250.00
36	Quantity: 2 Bracket - Upper Element (Qty. 2)	---	---	---	---	---	---	---	---	04.05.357.00
37	Power Cord and Plug	---	---	---	---	---	---	---	---	02.18.103.00
38	Circulation Fan	---	---	---	---	---	---	---	---	02.12.039.00
39	Side Panel, R.H.	---	---	---	---	---	---	---	---	04.05.303.00
40	Side Panel, L.H.	---	---	---	---	---	---	---	---	04.05.319.00
41	Side Bottom Panel, Black (Qty. 2)	---	---	---	---	---	---	---	---	04.05.309.00
42	Cover, Top	---	---	---	---	---	---	---	---	04.05.301.00
43A	Feed Ramp - Standard	---	---	---	---	---	---	---	---	04.05.317.00
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	04.05.075.00
44	Crumb Tray	---	---	---	---	---	---	---	---	R04.05.356.00
45	Toast Chute	---	---	---	---	---	---	---	---	04.05.311.00
46	Toast Collector Pan	---	---	---	---	---	---	---	---	04.05.384.00
47	Leg, 1" (Qty. 4)	---	---	---	---	---	---	---	---	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	---	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	---	R02.03.001.02
50	Indicator Light (not shown)	---	---	---	---	---	---	---	---	02.19.151.00
51	Capacitor	---	---	---	---	---	---	---	---	02.13.300.00
52	Filter, Noise	---	---	---	---	---	---	---	---	02.13.324.00
	Wiring Diagram	---	---	---	---	---	---	---	---	10-01-489

† Fuses sold two per package.

Shaded areas contain information for **International models only**.

† Refer to ADDENDUM section for units with date code of 1026 or older.



## Parts Specific To Model TQ-800H

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	02.16.120.00	---	---	---	02.16.120.00	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.255.00	07.01.255.00	07.01.255.00	---	---	---	07.01.255.00	07.01.255.00
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor †	---	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	05.03.035.00	---	---	---	05.03.035.00	05.03.035.00
31	Drive Chain	---	05.03.006.00	05.03.006.00	05.03.006.00	---	---	---	05.03.006.00	05.03.006.00
32	Sprocket, Motor • †	---	05.09.025.00	05.09.028.00	05.09.025.00	---	---	---	05.09.025.00	05.09.033.00
33	Sprocket, Conveyor • †	---	05.09.029.00	05.09.030.00	05.09.030.00	---	---	---	05.09.030.00	05.09.030.00
34	Heating Element, Bottom, 750 W	---	---	---	---	---	---	---	---	---
35	Quantity: 2	---	02.09.243.00	02.09.246.00	02.09.243.00	---	---	---	02.09.249.00	02.09.249.00
36	Heating Element, Top, 900 W	---	---	---	---	---	---	---	---	---
37	Bracket - Upper Element (Qty. 2)	---	02.09.244.00	02.09.247.00	02.09.244.00	---	---	---	02.09.250.00	02.09.250.00
38	Power Cord and Plug	---	04.05.314.00	04.05.314.00	04.05.314.00	---	---	---	04.05.314.00	04.05.314.00
39	Circulation Fan	---	02.18.111.00	02.18.036.00	02.18.111.00	---	---	---	02.18.103.00	02.18.103.00
40	Side Panel, R.H.	---	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
41	Side Panel, L.H.	---	04.05.303.00	04.05.303.00	04.05.303.00	---	---	---	04.05.303.00	04.05.303.00
42	Side Bottom Panel, Black (Qty. 2)	---	04.05.319.00	04.05.319.00	04.05.319.00	---	---	---	04.05.319.00	04.05.319.00
43A	Cover, Top	---	04.05.309.00	04.05.309.00	04.05.309.00	---	---	---	04.05.309.00	04.05.309.00
43B	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	04.05.317.00	---	---	---	04.05.317.00	04.05.317.00
44	Feed Ramp - Extended	---	04.05.075.00	04.05.075.00	04.05.075.00	---	---	---	04.05.075.00	04.05.075.00
45	Crumb Tray	---	R04.05.356.00	R04.05.356.00	R04.05.356.00	---	---	---	R04.05.356.00	R04.05.356.00
46	Toast Chute	---	04.05.311.00	04.05.311.00	04.05.311.00	---	---	---	04.05.311.00	04.05.311.00
47	Toast Collector Pan	---	04.05.384.00	04.05.384.00	04.05.384.00	---	---	---	04.05.384.00	04.05.384.00
48	Leg, 1" (Qty. 4)	---	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
49	Fuse Block	---	---	---	---	---	---	---	---	---
50	Fuse †	---	---	---	---	---	---	---	---	---
51	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
52	Capacitor	---	---	---	---	---	---	---	---	---
53	Filter, Noise	---	---	---	---	---	---	---	---	---
54	Wiring Diagram	---	10-01-488	10-01-488	10-01-488	---	---	---	10-01-489	10-01-489

† Refer to ADDENDUM section for units with date code of 1026 or older.

• 208 V Canadian units use Motor Sprocket 05.09.028.00 and Conveyor Sprocket 05.09.030.00.  
 † Fuses sold two per package.  
 † 240 V Canadian units use Motor Sprocket 05.09.028.00 and Conveyor Sprocket 05.09.045.00.



## Parts Specific to Model TQ-800BA

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	02.16.120.00	---	---	---	02.16.120.00	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.266.00	07.01.266.00	07.01.266.00	---	---	---	07.01.266.00	07.01.266.00
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor †	---	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	05.03.035.00	---	---	---	05.03.035.00	05.03.035.00
31	Drive Chain	---	05.03.006.00	05.03.006.00	05.03.006.00	---	---	---	05.03.006.00	05.03.006.00
32	Sprocket, Motor †	---	05.09.033.00	05.09.025.00	05.09.033.00	---	---	---	05.09.033.00	05.09.033.00
33	Sprocket, Conveyor	---	05.09.020.00	05.09.020.00	05.09.030.00	---	---	---	05.09.030.00	05.09.029.00
34	Heating Element, Bottom, 750 W	---				---	---	---		
	Quantity: 1	---	02.09.243.00	02.09.246.00	02.09.243.00	---	---	---	02.09.249.00	02.09.249.00
35	Heating Element, Top, 1250 W	---				---	---	---		
	Quantity: 2	---	02.09.254.00	02.09.256.00	02.09.254.00	---	---	---	02.09.252.00	02.09.252.00
36	Bracket - Upper Element (Qty. 2)	---	04.05.357.00	04.05.357.00	04.05.357.00	---	---	---	04.05.357.00	04.05.357.00
37	Power Cord and Plug	---	02.18.111.00	02.18.036.00	02.18.103.00	---	---	---	02.18.103.00	02.18.103.00
38	Circulation Fan	---	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	04.05.303.00	---	---	---	04.05.303.00	04.05.303.00
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	04.05.319.00	---	---	---	04.05.319.00	04.05.319.00
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	04.05.309.00	---	---	---	04.05.309.00	04.05.309.00
42	Cover, Top	---	04.05.301.00	04.05.301.00	04.05.301.00	---	---	---	04.05.301.00	04.05.301.00
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	04.05.317.00	---	---	---	04.05.317.00	04.05.317.00
43B	Feed Ramp - Extended	---	04.05.075.00	04.05.075.00	04.05.075.00	---	---	---	04.05.075.00	04.05.075.00
44	Crumb Tray	---	R04.05.356.00	R04.05.356.00	R04.05.356.00	---	---	---	R04.05.356.00	R04.05.356.00
45	Toast Chute	---	04.05.311.00	04.05.311.00	04.05.311.00	---	---	---	04.05.311.00	04.05.311.00
46	Toast Collector Pan	---	04.05.384.00	04.05.384.00	04.05.384.00	---	---	---	04.05.384.00	04.05.384.00
47	Leg, 1" (Qty. 4)	---	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	R02.03.001.02	R02.03.001.02
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
51	Capacitor	---	---	---	---	---	---	---	02.13.300.00	02.13.300.00
52	Filter, Noise	---	---	---	---	---	---	---	02.13.324.00	02.13.324.00
	Wiring Diagram	---	10-01-488	10-01-488	10-01-488	---	---	---	10-01-489	10-01-489

Shaded areas contain information for International models only.

† Fuses sold two per package.

‡ Refer to ADDENDUM section for units with date code of 1026 or older.



## Parts Specific To Model TQ-800HBA

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	02.16.120.00	---	---	---	02.16.120.00	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.266.00	07.01.266.00	07.01.266.00	---	---	---	07.01.266.00	07.01.266.00
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor †	---	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	05.03.035.00	---	---	---	05.03.035.00	05.03.035.00
31	Drive Chain	---	05.03.006.00	05.03.006.00	05.03.006.00	---	---	---	05.03.006.00	05.03.006.00
32	Sprocket, Motor †	---	05.09.033.00	05.09.025.00	05.09.025.00	---	---	---	05.09.025.00	05.09.025.00
33	Sprocket, Conveyor	---	05.09.029.00	05.09.029.00	05.09.030.00	---	---	---	05.09.030.00	05.09.030.00
34	Heating Element, Bottom, 750 W	---	---	---	---	---	---	---	---	---
35	Quantity: 1 Heating Element, Top, 1250 W	---	02.09.243.00	02.09.246.00	02.09.243.00	---	---	---	02.09.249.00	02.09.249.00
36	Quantity: 2 Bracket - Upper Element (Qty. 2)	---	02.09.254.00	02.09.256.00	02.09.254.00	---	---	---	02.09.252.00	02.09.252.00
37	Power Cord and Plug	---	04.05.357.00	04.05.357.00	04.05.357.00	---	---	---	04.05.357.00	04.05.357.00
38	Circulation Fan	---	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	04.05.303.00	---	---	---	04.05.303.00	04.05.303.00
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	04.05.319.00	---	---	---	04.05.319.00	04.05.319.00
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	04.05.309.00	---	---	---	04.05.309.00	04.05.309.00
42	Cover, Top	---	04.05.301.00	04.05.301.00	04.05.301.00	---	---	---	04.05.301.00	04.05.301.00
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	04.05.317.00	---	---	---	04.05.317.00	04.05.317.00
43B	Feed Ramp - Extended	---	04.05.075.00	04.05.075.00	04.05.075.00	---	---	---	04.05.075.00	04.05.075.00
44	Crumb Tray	---	R04.05.356.00	R04.05.356.00	R04.05.356.00	---	---	---	R04.05.356.00	R04.05.356.00
45	Toast Chute	---	04.05.311.00	04.05.311.00	04.05.311.00	---	---	---	04.05.311.00	04.05.311.00
46	Toast Collector Pan	---	04.05.384.00	04.05.384.00	04.05.384.00	---	---	---	04.05.384.00	04.05.384.00
47	Leg, 1" (Qty. 4)	---	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	---	---
49	Fuse †	---	---	---	---	---	---	---	---	---
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
51	Capacitor	---	---	---	---	---	---	---	---	---
52	Filter, Noise	---	---	---	---	---	---	---	---	---
	Wiring Diagram	---	10-01-488	10-01-488	10-01-488	---	---	---	10-01-489	10-01-489

† Fuses sold two per package.

Shaded areas contain information for **International models only**.

† Refer to ADDENDUM section for units with date code of 1026 or older.



### Parts Specific To Model TQ-800BA-Dunkin

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	---	---	---	---	---	---
18	Potentiometers with Harness	---	02.13.329.00	02.13.329.00	---	---	---	---	---	---
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	---	---	---	---	---	---
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	---	---	---	---	---	---
22	Transformer	---	02.17.040.00	02.17.040.00	---	---	---	---	---	---
23	Probe - RTD	---	02.01.192.00	02.01.192.00	---	---	---	---	---	---
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	---	---	---	---	---	---
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	---	---
26	Knob, Heat Control	---	---	---	---	---	---	---	---	---
27	Decal - Control Plate	---	07.01.289.00	07.01.289.00	---	---	---	---	---	---
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	---	---	---	---	---	---
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	---	---	---	---	---	---
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	---	---	---	---	---	---
31	Drive Chain	---	05.03.006.00	05.03.006.00	---	---	---	---	---	---
32	Sprocket, Motor ‡	---	05.09.033.00	05.09.025.00	---	---	---	---	---	---
33	Sprocket, Conveyor	---	05.09.020.00	05.09.020.00	---	---	---	---	---	---
34	Heating Element, Bottom, 750 W	---	---	---	---	---	---	---	---	---
35	Quantity: 1 Heating Element, Top, 1250 W	---	02.09.243.00	02.09.246.00	---	---	---	---	---	---
36	Quantity: 2 Bracket - Upper Element (Qty. 2)	---	02.09.254.00	02.09.256.00	---	---	---	---	---	---
37	Power Cord and Plug	---	04.05.357.00	04.05.357.00	---	---	---	---	---	---
38	Circulation Fan	---	02.18.186.00	02.18.186.00	---	---	---	---	---	---
39	Side Panel, R.H.	---	02.12.039.00	02.12.039.00	---	---	---	---	---	---
40	Side Panel, L.H.	---	04.05.303.00	04.05.303.00	---	---	---	---	---	---
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.319.00	04.05.319.00	---	---	---	---	---	---
42	Cover, Top	---	04.05.309.00	04.05.309.00	---	---	---	---	---	---
43A	Feed Ramp - Standard	---	04.05.301.00	04.05.301.00	---	---	---	---	---	---
43B	Feed Ramp - Extended	---	04.05.317.00	04.05.317.00	---	---	---	---	---	---
44	Crumb Tray	---	04.05.075.00	04.05.075.00	---	---	---	---	---	---
45	Toast Chute	---	R04.05.356.00	R04.05.356.00	---	---	---	---	---	---
46	Toast Collector Pan	---	04.05.311.00	04.05.311.00	---	---	---	---	---	---
47	Leg, 1" (Qty. 4)	---	04.05.384.00	04.05.384.00	---	---	---	---	---	---
48	Fuse Block	---	R05.30.081.00	R05.30.081.00	---	---	---	---	---	---
49	Fuse	---	---	---	---	---	---	---	---	---
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	---	---	---	---	---	---
	Wiring Diagram	---	10-01-488	10-01-488	---	---	---	---	---	---

Shaded areas contain information for International models only.

‡ Refer to ADDENDUM section for units with date code of 1026 or older.



### Parts Specific To Model TQ-1200

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	---	---	---	---	---	---
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	---	---	---	---	---	---
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	---	---	---	---	---	---
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	---	---	---	---	---	---
22	Transformer	---	02.17.040.00	02.17.040.00	---	---	---	---	---	---
23	Probe - RTD	---	02.01.192.00	02.01.192.00	---	---	---	---	---	---
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	---	---	---	---	---	---
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	---	---
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	---	---	---	---	---	---
27	Decal - Control Plate	---	07.01.255.00	07.01.255.00	---	---	---	---	---	---
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	---	---	---	---	---	---
29	Gearmotor, Conveyor †	---	02.12.102.00	02.12.096.00	---	---	---	---	---	---
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	---	---	---	---	---	---
31	Drive Chain	---	05.03.006.00	05.03.006.00	---	---	---	---	---	---
32	Sprocket, Motor †	---	05.09.033.00	05.09.025.00	---	---	---	---	---	---
33	Sprocket, Conveyor •	---	05.09.020.00	05.09.020.00	---	---	---	---	---	---
34	Heating Element, Front, 900 W	---			---	---	---	---	---	---
35	Quantity: 2 Heating Element, Rear, 1100 W	---	02.09.244.00	02.09.247.00	---	---	---	---	---	---
36	Quantity: 2 Bracket - Upper Element (Qty. 2)	---	02.09.245.00	02.09.248.00	---	---	---	---	---	---
37	Power Cord and Plug	---	04.05.357.00	04.05.357.00	---	---	---	---	---	---
38	Circulation Fan	---	02.18.122.00	02.18.122.00	---	---	---	---	---	---
39	Side Panel, R.H.	---	02.12.039.00	02.12.039.00	---	---	---	---	---	---
40	Side Panel, L.H.	---	04.05.303.00	04.05.303.00	---	---	---	---	---	---
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.319.00	04.05.319.00	---	---	---	---	---	---
42	Cover, Top	---	04.05.309.00	04.05.309.00	---	---	---	---	---	---
43A	Feed Ramp - Standard	---	04.05.382.00	04.05.382.00	---	---	---	---	---	---
43B	Feed Ramp - Extended	---	04.05.317.00	04.05.317.00	---	---	---	---	---	---
44	Crumb Tray	---	04.05.075.00	04.05.075.00	---	---	---	---	---	---
45	Toast Chute	---	R04.05.356.00	R04.05.356.00	---	---	---	---	---	---
46	Toast Collector Pan	---	04.05.311.00	04.05.311.00	---	---	---	---	---	---
47	Leg, 1" (Qty. 4)	---	04.05.384.00	04.05.384.00	---	---	---	---	---	---
48	Fuse Block	---	R05.30.081.00	R05.30.081.00	---	---	---	---	---	---
49	Fuse (Qty. 2) †	---	02.03.022.00	02.03.022.00	---	---	---	---	---	---
50	Indicator Light (not shown)	---	R02.03.052.02	R02.03.052.02	---	---	---	---	---	---
	Wiring Diagram	---	02.19.151.00	02.19.151.00	---	---	---	---	---	---
		---	10-01-488	10-01-488	---	---	---	---	---	---

Shaded areas contain information for International models only.

† Fuses sold two per package.

• 208 V and 240 V Canadian units use conveyor sprocket 05.09.029.00.



## Parts Specific To Model TQ-1800

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	R02.15.045.00	R02.15.045.00
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	---	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	---	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	---	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	---	---	---	---	02.16.120.00	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	---	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	---	---	---	---	02.17.060.00	02.17.060.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	---	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	---	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	---	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.301.00	07.01.301.00	---	---	---	---	07.01.301.00	07.01.301.00
28A	Shaft Assembly, Front	---	04.05.465.00	04.05.465.00	---	---	---	---	04.05.465.00	04.05.465.00
28B	Shaft Assembly, Rear	---	04.05.491.00	04.05.491.00	---	---	---	---	04.05.491.00	04.05.491.00
29	Gearmotor, Conveyor †	---	02.12.102.00	02.12.096.00	---	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.046.00	05.03.046.00	---	---	---	---	05.03.046.00	05.03.046.00
31	Drive Chain	---	05.03.006.00	05.03.006.00	---	---	---	---	05.03.006.00	05.03.006.00
32	Sprocket, Motor †	---	05.09.033.00	05.09.025.00	---	---	---	---	05.09.059.00	05.09.027.00
33	Sprocket, Conveyor	---	05.09.020.00	05.09.020.00	---	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element, Front and Rear	---	02.09.266E.00	02.09.269E.00	---	---	---	---	02.09.269E.00	02.09.269E.00
35	Bottom, 1050 W, Quantity: 3	---	---	---	---	---	---	---	---	---
36	Heating Element, Rear Top, 1260 W	---	---	---	---	---	---	---	---	---
37	Bracket - Upper Element (Qty. 2)	---	02.09.267E.00	02.09.270E.00	---	---	---	---	02.09.270E.00	02.09.270E.00
38	Power Cord and Plug *	---	04.05.357.00	04.05.357.00	---	---	---	---	04.05.357.00	04.05.357.00
39	Circulation Fan	---	02.18.122.00	02.18.122.00	---	---	---	---	02.18.103.00	02.18.103.00
40	Side Panel, R.H.	---	02.12.039.00	02.12.039.00	---	---	---	---	02.12.039.00	02.12.039.00
41	Side Panel, L.H.	---	04.05.303.00	04.05.303.00	---	---	---	---	04.05.303.00	04.05.303.00
42	Side Bottom Panel, Black (Qty. 2)	---	04.05.319.00	04.05.319.00	---	---	---	---	04.05.319.00	04.05.319.00
43A	Feed Ramp - Standard	---	04.05.309.00	04.05.309.00	---	---	---	---	04.05.309.00	04.05.309.00
43B	Feed Ramp - Extended	---	04.05.478.00	04.05.478.00	---	---	---	---	04.05.478.00	04.05.478.00
44	Crumb Tray	---	04.05.485.00	04.05.485.00	---	---	---	---	---	---
45	Toast Chute	---	R04.05.481.00	R04.05.481.00	---	---	---	---	R04.05.481.00	R04.05.481.00
46	Toast Collector Pan	---	04.05.479.00	04.05.479.00	---	---	---	---	04.05.479.00	04.05.479.00
47	Leg, 1" (Qty. 4)	---	04.05.483.00	04.05.483.00	---	---	---	---	04.05.483.00	04.05.483.00
48	Fuse Block	---	R05.30.081.00	R05.30.081.00	---	---	---	---	R05.30.081.00	R05.30.081.00
49	Fuse (Qty. 2) †	---	02.03.022.00	02.03.022.00	---	---	---	---	02.03.004.00	02.03.004.00
50	Indicator Light (not shown)	---	R02.03.052.02	R02.03.052.02	---	---	---	---	02.03.001.00	02.03.001.00
51	Capacitor	---	02.19.151.00	02.19.151.00	---	---	---	---	02.19.151.00	02.19.151.00
52	Filter, Noise	---	---	---	---	---	---	---	---	---
	Wiring Diagram	---	10-01-488	10-01-488	---	---	---	---	10-01-489	10-01-489

Shaded areas contain information for International models only.

† Refer to ADDENDUM section for units with date code of 1026 or older.

\* Optional cord and plug P/N 02.18.252.00 for CE units.

† Fuses sold two per package.



## Parts Specific To Model TQ-1800H

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	R02.15.045.00	R02.15.045.00
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	---	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	---	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	---	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	---	---	---	---	02.16.120.00	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	---	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	---	---	---	---	02.17.060.00	02.17.060.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	---	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	---	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	---	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.301.00	07.01.301.00	---	---	---	---	07.01.301.00	07.01.301.00
28A	Shaft Assembly, Front	---	04.05.465.00	04.05.465.00	---	---	---	---	04.05.465.00	04.05.465.00
28B	Shaft Assembly, Rear	---	04.05.491.00	04.05.491.00	---	---	---	---	04.05.491.00	04.05.491.00
29	Gearmotor, Conveyor †	---	02.12.102.00	02.12.096.00	---	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.046.00	05.03.046.00	---	---	---	---	05.03.046.00	05.03.046.00
31	Drive Chain	---	05.03.006.00	05.03.006.00	---	---	---	---	05.03.006.00	05.03.006.00
32	Sprocket, Motor †	---	05.09.025.00	05.09.028.00	---	---	---	---	05.09.059.00	05.09.027.00
33	Sprocket, Conveyor †	---	05.09.029.00	05.09.030.00	---	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element, Front and Rear Bottom, 1050 W, Quantity: 2	---	02.09.267E.00	02.09.270E.00	---	---	---	---	02.09.270E.00	02.09.270E.00
35	Heating Element, Rear Top, 1260 W Quantity: 2	---	02.09.266E.00	02.09.269E.00	---	---	---	---	02.09.269E.00	02.09.269E.00
36	Bracket - Upper Element (Qty. 2)	---	04.05.314.00	04.05.314.00	---	---	---	---	04.05.357.00	04.05.357.00
37	Power Cord and Plug *	---	02.18.122.00	02.18.122.00	---	---	---	---	02.18.103.00	02.18.103.00
38	Circulation Fan	---	02.12.039.00	02.12.039.00	---	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	---	---	---	---	04.05.303.00	04.05.303.00
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	---	---	---	---	04.05.319.00	04.05.319.00
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	---	---	---	---	04.05.309.00	04.05.309.00
42	Cover, Top	---	04.05.478.00	04.05.478.00	---	---	---	---	04.05.478.00	04.05.478.00
43A	Feed Ramp - Standard	---	04.05.485.00	04.05.485.00	---	---	---	---	04.05.485.00	04.05.485.00
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	R04.05.481.00	R04.05.481.00	---	---	---	---	R04.05.481.00	R04.05.481.00
45	Toast Chute	---	04.05.479.00	04.05.479.00	---	---	---	---	04.05.479.00	04.05.479.00
46	Toast Collector Pan	---	04.05.483.00	04.05.483.00	---	---	---	---	04.05.483.00	04.05.483.00
47	Leg, 1" (Qty. 4)	---	R05.30.081.00	R05.30.081.00	---	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	02.03.022.00	02.03.022.00	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse (Qty. 2) †	---	R02.03.052.02	R02.03.052.02	---	---	---	---	02.03.001.00	02.03.001.00
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	---	---	---	---	02.19.151.00	02.19.151.00
51	Capacitor	---	---	---	---	---	---	---	02.13.300.00	02.13.300.00
52	Filter, Noise	---	---	---	---	---	---	---	02.13.324.00	02.13.324.00
	Wiring Diagram	---	10-01-488	10-01-488	---	---	---	---	10-01-489	10-01-489

Shaded areas contain information for International models only.

\* Optional cord and plug P/N 02.18.252.00 for CE units.

† Fuses sold two per package.

Refer to ADDENDUM section for units with date code of 1026 or older.

### Parts Specific To Model TQ-1800BA

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	R02.15.045.00
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	---	---	---	---	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	---	---	---	---	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	---	---	---	---	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	---	---	---	---	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	---	---	---	---	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	---	---	---	---	02.17.060.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	---	---	---	---	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	---	---	---	---	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	---	---	---	---	05.30.082.00
27	Decal - Control Plate	---	07.01.302.00	07.01.302.00	---	---	---	---	07.01.302.00
28A	Shaft Assembly, Front	---	04.05.465.00	04.05.465.00	---	---	---	---	04.05.465.00
28B	Shaft Assembly, Rear	---	04.05.491.00	04.05.491.00	---	---	---	---	04.05.491.00
29	Gearmotor, Conveyor †	---	02.12.102.00	02.12.096.00	---	---	---	---	02.12.096.00
30	Conveyor Belt	---	05.03.046.00	05.03.046.00	---	---	---	---	05.03.046.00
31	Drive Chain	---	05.03.006.00	05.03.006.00	---	---	---	---	05.03.006.00
32	Sprocket, Motor †	---	05.09.033.00	05.09.025.00	---	---	---	---	05.09.059.00
33	Sprocket, Conveyor	---	05.09.020.00	05.09.020.00	---	---	---	---	05.09.045.00
34	Heating Element, Top, 1750 W	---	---	---	---	---	---	---	---
35	Quantity: 2	---	02.09.268E.00	02.09.271E.00	---	---	---	---	02.09.271E.00
35	Heating Element, Bottom, 1050 W	---	---	---	---	---	---	---	---
36	Quantity: 1	---	02.09.266E.00	02.09.269E.00	---	---	---	---	02.09.269E.00
36	Bracket - Upper Element (Qty. 2)	---	04.05.357.00	04.05.357.00	---	---	---	---	04.05.357.00
37	Power Cord and Plug *	---	02.18.122.00	02.18.122.00	---	---	---	---	02.18.103.00
38	Circulation Fan	---	02.12.039.00	02.12.039.00	---	---	---	---	02.12.039.00
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	---	---	---	---	04.05.303.00
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	---	---	---	---	04.05.319.00
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	---	---	---	---	04.05.309.00
42	Cover, Top	---	04.05.478.00	04.05.478.00	---	---	---	---	04.05.478.00
43A	Feed Ramp - Standard	---	04.05.485.00	04.05.485.00	---	---	---	---	04.05.485.00
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---
44	Crumb Tray	---	R04.05.481.00	R04.05.481.00	---	---	---	---	R04.05.481.00
45	Toast Chute	---	04.05.479.00	04.05.479.00	---	---	---	---	04.05.479.00
46	Toast Collector Pan	---	04.05.483.00	04.05.483.00	---	---	---	---	04.05.483.00
47	Leg, 1" (Qty. 4)	---	R05.30.081.00	R05.30.081.00	---	---	---	---	R05.30.081.00
48	Fuse Block	---	02.03.022.00	02.03.022.00	---	---	---	---	02.03.004.00
49	Fuse (Qty. 2) †	---	R02.03.052.02	R02.03.052.02	---	---	---	---	02.03.001.00
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	---	---	---	---	02.19.151.00
51	Capacitor	---	---	---	---	---	---	---	---
52	Filter, Noise	---	---	---	---	---	---	---	---
52	Wiring Diagram	---	10-01-488	10-01-488	---	---	---	---	10-01-489

Shaded areas contain information for **International models only**.

† Refer to ADDENDUM section for units with date code of 1026 or older.

\* Optional cord and plug P/N 02.18.252.00 for CE units.

† Fuses sold two per package.



## Parts Specific To Model TQ-1800HBA

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220-230V CE 50/60 Hz	230-240V CE 50/60 Hz
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	R02.15.045.00	R02.15.045.00
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	---	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	---	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	---	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	---	---	---	---	02.16.120.00	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	---	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	---	---	---	---	02.17.060.00	02.17.060.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	---	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	---	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	---	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.302.00	07.01.302.00	---	---	---	---	07.01.302.00	07.01.302.00
28A	Shaft Assembly, Front	---	04.05.465.00	04.05.465.00	---	---	---	---	04.05.465.00	04.05.465.00
28B	Shaft Assembly, Rear	---	04.05.491.00	04.05.491.00	---	---	---	---	04.05.491.00	04.05.491.00
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	---	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.046.00	05.03.046.00	---	---	---	---	05.03.046.00	05.03.046.00
31	Drive Chain	---	05.03.006.00	05.03.006.00	---	---	---	---	05.03.006.00	05.03.006.00
32	Sprocket, Motor ‡	---	05.09.033.00	05.09.025.00	---	---	---	---	05.09.059.00	05.09.027.00
33	Sprocket, Conveyor	---	05.09.020.00	05.09.020.00	---	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element, Top, 1750 W	---	02.09.268E.00	02.09.271E.00	---	---	---	---	02.09.271E.00	02.09.271E.00
35	Heating Element, Bottom, 1050 W	---	02.09.266E.00	02.09.269E.00	---	---	---	---	02.09.269E.00	02.09.269E.00
36	Bracket - Upper Element (Qty. 2)	---	---	---	---	---	---	---	04.05.357.00	04.05.357.00
37	Power Cord and Plug *	---	02.18.122.00	02.18.122.00	---	---	---	---	02.18.103.00	02.18.103.00
38	Circulation Fan	---	02.12.039.00	02.12.039.00	---	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	---	---	---	---	04.05.303.00	04.05.303.00
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	---	---	---	---	04.05.319.00	04.05.319.00
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	---	---	---	---	04.05.309.00	04.05.309.00
42	Cover, Top	---	04.05.478.00	04.05.478.00	---	---	---	---	04.05.478.00	04.05.478.00
43A	Feed Ramp - Standard	---	04.05.485.00	04.05.485.00	---	---	---	---	04.05.485.00	04.05.485.00
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	R04.05.481.00	R04.05.481.00	---	---	---	---	R04.05.481.00	R04.05.481.00
45	Toast Chute	---	04.05.479.00	04.05.479.00	---	---	---	---	04.05.479.00	04.05.479.00
46	Toast Collector Pan	---	04.05.483.00	04.05.483.00	---	---	---	---	04.05.483.00	04.05.483.00
47	Leg, 1" (Qty. 4)	---	R05.30.081.00	R05.30.081.00	---	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	02.03.022.00	02.03.022.00	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse (Qty. 2) †	---	R02.03.052.02	R02.03.052.02	---	---	---	---	02.03.001.00	02.03.001.00
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	---	---	---	---	02.19.151.00	02.19.151.00
51	Capacitor	---	---	---	---	---	---	---	02.13.300.00	02.13.300.00
52	Filter, Noise	---	---	---	---	---	---	---	02.13.324.00	02.13.324.00
	Wiring Diagram	---	10-01-488	10-01-488	---	---	---	---	10-01-489	10-01-489

Shaded areas contain information for **International models only**.

\* Optional cord and plug P/N 02.18.252.00 for CE units.

† Fuses sold two per package.

‡ Refer to ADDENDUM section for units with date code of 1026 or older.

# Hatco Toast-Qwik® Conveyor Toasters

Model TQ-20BA

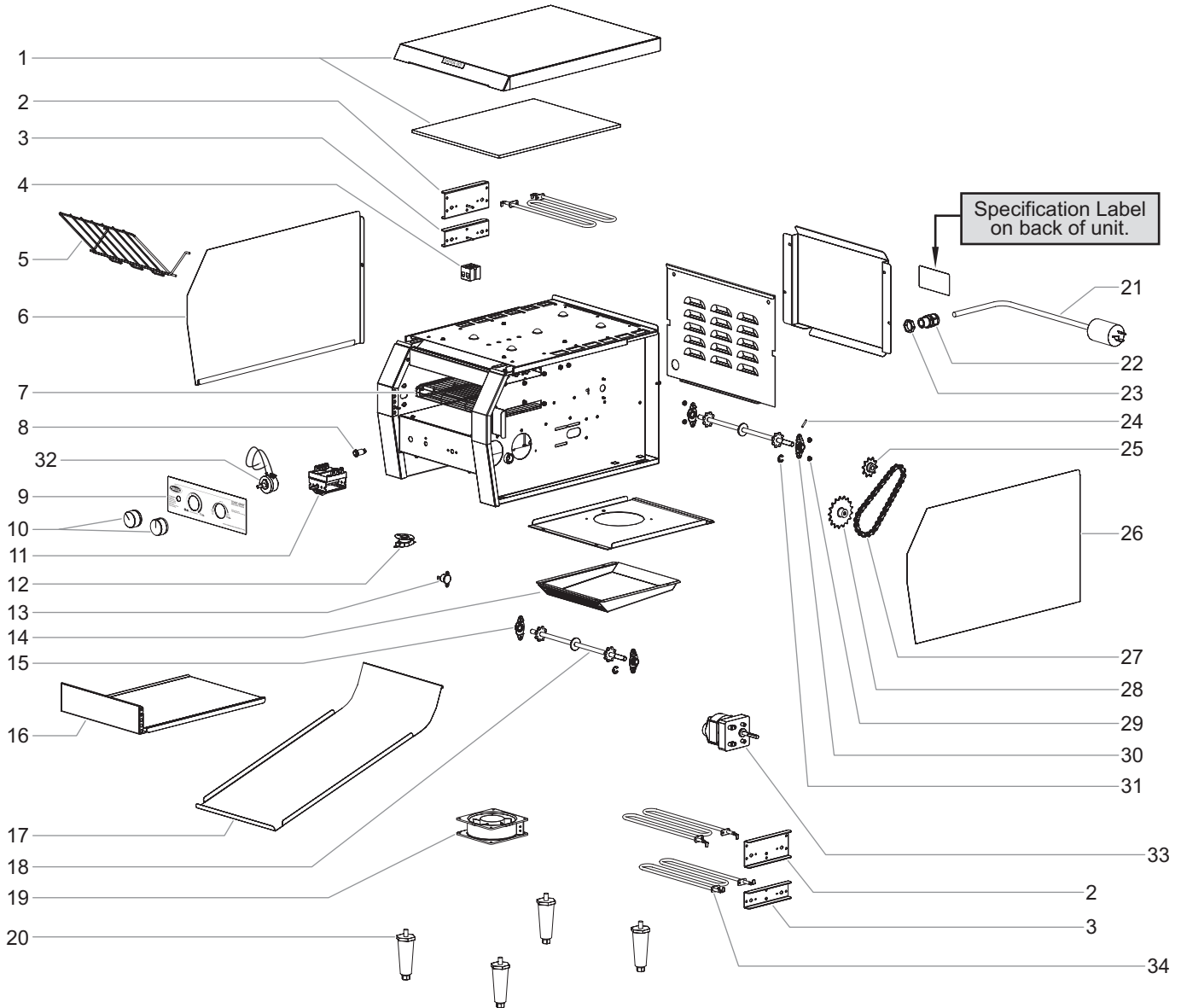
## Model Designation

**T Q - 2 0 B A**

Single-Sided Toasting  
(Bagels, Buns)

200 Slices Per Hour

Toast-Qwik





## Parts Common To All TQ-20BA Models

Item	Description	Part Number	Qty.
1	Top Cover and Insulation	R04.05.458.00	1
2	Bracket, Upper Element	04.05.335.00	2
3	Bracket, Lower Element	04.05.336.00	2
4	Terminal Block	R02.15.045.00	1
5	Feed Ramp	04.05.317.00	1
6	Panel, Left Side Cover	R04.05.462.00	1
7	Conveyor Belt	05.03.035.00	1
8	Indicator Light, Red	02.19.151.00	1
9	Control Panel Decal	07.01.335.00	1
10	Knob, Control	05.30.020.00	2
11	Selector Switch	02.19.214.00	1
12	Thermostat, High Limit, Floor *	R02.16.171.00	1
13	Thermostat, High Limit, Side	02.16.120.00	1
14	Bottom Cover	04.05.312.00	1
15	Bearing Assembly w/Nut, Front Shaft	04.05.387.00	2
16	Crumb Tray	R04.05.356.00	1

Item	Description	Part Number	Qty.
17	Discharge Chute	04.05.457.00	1
18	Shaft Assembly	04.05.386.00	2
19	Cooling Fan	02.12.039.00	1
20	Leg, 4"	R05.30.337.00	4
21	Power Cord w/Plug	02.18.186.00	1
22	Cord Grip	R02.20.259.00	1
23	Cord Grip Nut	02.20.259A.00	1
24	Spring Pin	05.08.006.00	1
25	Sprocket, Conveyor	05.09.029.00	1
26	Panel, Right Side Cover	R04.05.461.00	1
27	Chain, Drive	05.03.006.00	1
28	Sprocket, Motor	05.09.033.00	1
29	Nut, Bearing	05.04.023.00	4
30	Bearing Assembly, Rear Shaft		2
31	Snap Ring	05.11.035.00	2
	Wiring Diagram	10-01-823	

\* Units with date code 1239 or older, use P/N R02.16.117.00.

Voltage-Specific Parts For TQ-20BA Models				
Item	Description	Part Number 208 V, 60 Hz	Part Number 240 V, 60 Hz	Qty.
32	Rheostat Assembly	R02.13.349.00	02.13.350.00	1
33	Gearmotor, Conveyor	02.12.076.00	02.12.077.00	1
34	Heating Elements			
	Upper Front, 1250 W	02.09.254.00	02.09.256.00	1
	Lower Front, 750 W	02.09.243.00	02.09.246.00	1
	Upper Rear, 1250 W	02.09.254.00	02.09.256.00	1

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625060751 has a date code of "0751" which indicates the following: 0751

└─ Week Fifty-One  
└─ Year 2007

# ADDENDUM

## Conveyor Gearmotors, Drive Chains, and Sprockets (date code 1026 or older)

Units with a date code of **1026** or older were built with different conveyor gearmotors, drive chains, and sprockets. Use the following part number charts for replacement parts for units built with a date code of **1026** or older.

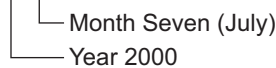
*NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.*

Example: Serial number 9625060751 has a date code of "0751" which indicates the following: 0751



Please note also, prior to January 2001 the serial number date code indicated the month of manufacture.

Example: XXXXXX0007



### Parts Specific To Model TQ-400

Item Description	120V	208V	240V	200V	220-230V (CE)	230-240V (CE)
29 Gearmotor, Conveyor	02.12.081.00	02.12.076.00	02.12.077.00	02.12.079.00	02.12.079.00	02.12.079.00
31 Drive Chain •	05.03.037.00	05.03.006.00	05.03.006.00	05.03.037.00	05.03.037.00	05.03.006.00
32 Sprocket, Motor •	05.09.027.00	05.09.025.00	05.09.025.00	05.09.028.00	05.09.027.00	05.09.025.00

• 208 V and 240 V Canadian units use the following P/N's:

Drive Chain 05.03.037.00  
Motor Sprocket 05.09.028.00

### Parts Specific To Model TQ-400BA

Item Description	120V	208V	240V	200V	220-230V (CE)	230-240V (CE)
29 Gearmotor, Conveyor	02.12.081.00	02.12.076.00	02.12.077.00	02.12.079.00	02.12.079.00	02.12.079.00

### Parts Specific To Model TQ-400H

Item Description	120V	208V	240V	200V	220-230V (CE)	230-240V (CE)
29 Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	02.12.079.00	02.12.079.00	02.12.079.00
32 Sprocket, Motor	---	05.09.027.00	05.09.027.00	05.09.027.00	05.09.027.00	05.09.027.00

### Parts Specific To Model TQ-405

Item Description	120V	208V	240V	200V	220-230V (CE)	230-240V (CE)
29 Gearmotor, Conveyor	---	---	---	---	02.12.079.00	02.12.079.00

## Parts Specific To Models TQ-800 and TQ-800BA

Item Description	120V	208V	240V	200V	220-230V (CE)	230-240V (CE)
29 Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	02.12.079.00	02.12.079.00	02.12.079.00
32 Sprocket, Motor •	---	05.09.033.00	05.09.033.00	05.09.033.00	05.09.033.00	05.09.033.00

- TQ-800 Models only: 208 V and 240 V Canadian units use P/N 05.09.025.00.

## Parts Specific To Model TQ-800HBA

Item Description	120V	208V	240V	200V	220-230V (CE)	230-240V (CE)
29 Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	02.12.079.00	02.12.079.00	02.12.079.00
32 Sprocket, Motor	---	05.09.033.00	05.09.033.00	05.09.025.00	05.09.025.00	05.09.033.00

## Parts Specific To Model TQ-800H

Item Description	120V	208V	240V	200V	220-230V (CE)	230-240V (CE)
29 Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	02.12.079.00	02.12.079.00	02.12.079.00
32 Sprocket, Motor •	---	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.033.00
33 Sprocket, Conveyor •	---	05.09.029.00	05.09.029.00	05.09.030.00	05.09.030.00	05.09.030.00

- 208 V and 240 V Canadian units use the following P/N's:  
 Motor Sprocket    05.09.028.00  
 Conveyor Sprocket    05.09.030.00

## Parts Specific To Model TQ-805

Item Description	120V	208V	240V	200V	220-230V (CE)	230-240V (CE)
29 Gearmotor, Conveyor	---	---	---	---	---	02.12.079.00

## Parts Specific To Model TQ-1200 and TQ-800BA-Dunkin

Item Description	120V	208V	240V	200V	220-230V (CE)	230-240V (CE)
29 Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	---	---	---
32 Sprocket, Motor	---	05.03.033.00	05.03.033.00	---	---	---

*NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.*

*Example: Serial number 9625060751 has a date code of "0751" which indicates the following: 0751*

└─ Week Fifty-One  
 └─ Year 2007

*Please note also, prior to January 2001 the serial number date code indicated the month of manufacture.*

*Example: XXXXXX0007*

└─ Month Seven (July)  
 └─ Year 2000

# ADDENDUM

## Parts Specific To Models TQ-1800 and TQ-1800BA

Item Description	120V	208V	240V	200V	220-230V (CE)	230-240V (CE)
29 Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	---	---	---
32 Sprocket, Motor	---	05.09.033.00	05.09.033.00	---	---	---

## Parts Specific To Model TQ-1800H

Item Description	120V	208V	240V	200V	220-230V (CE)	230-240V (CE)
29 Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	---	---	---
32 Sprocket, Motor	---	05.09.025.00	05.09.025.00	---	---	---
33 Sprocket, Conveyor	---	05.09.029.00	05.09.029.00	---	---	---

## Parts Specific To Model TQ-1800HBA

Item Description	120V	208V	240V	200V	220-230V (CE)	230-240V (CE)
29 Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	---	---	---
32 Sprocket, Motor	---	05.09.033.00	05.09.033.00	---	---	---

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625060751 has a date code of "0751" which indicates the following: 0751

└─ Week Fifty-One  
└─ Year 2007

Please note also, prior to January 2001 the serial number date code indicated the month of manufacture.

Example: XXXXXX0007

└─ Month Seven (July)  
└─ Year 2000



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