

Installation Instructions for KNOCK DOWN SQUARE TOP PAN RACKS

For Models: PR10-3K, PR18-3KS, PR20-3KS, PR30-2K



MAXIMUM 500 LB. CAPACITY

CHECK FOR CONCEALED DAMAGE FILE CLAIM WITH DELIVERING FREIGHT CARRIER

Pan Racks manufactured by **ADVANCE TABCO**® are designed and constructed for the use of pan storage and transport and the like. **ADVANCE TABCO**® does not recommend product use for activities employing harsh and active chemicals. Please consult factory regarding unusual applications.

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KNOCK DOWN PAN RACK

KNOCK-DOWN PAN RACK CARTON CONTENTS:

Full Size Pan Racks:

| Quantity | Part Description |
|----------|---------------------------|
| (6) | Round Cross Braces |
| (2) | Ladder Assemblies |
| (12) | 1 inch long hex bolts |
| (4) | 1-1/4 inch long hex bolts |
| (4) | Nyloc nuts |
| (4) | Casters |

Half Size Pan Racks:

| (4) | Cross Braces |
|-----|---------------------------|
| (2) | Half Ladder Assemblies |
| (8) | 1 inch long hex bolts |
| (4) | 1-1/4 inch long hex bolts |
| (4) | Nyloc nuts |
| (4) | Casters |

TOOLS REQUIRED: One 7/16" open end wrench.

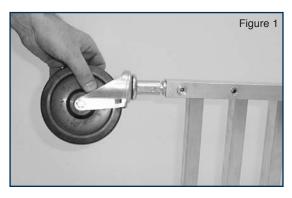
One 3/8" open end wrench.

One rubber mallet.

STEP 1: Check to ensure all parts are accounted for.

STEP 2:

- a) Place ladder on its edge.
- b) Insert casters into bottom of ladder (fig. 1). If necessary, use rubber mallet to tap casters into place.
- c) Align holes and insert 1-1/4 inch long hex bolts (fig.2).
- d) Secure bolts to ladder using Nyloc nuts.
- e) Tighten nuts securely.





STEP 3: Repeat STEP 2 for other ladder assembly.

STEP 4: INSTALLATION OF CROSS BRACES:

- a) Place ladder assembly on edge.
- b) Insert round cross braces into large holes on inside of ladder (fig. 3: side with angles protruding).
- c) Align holes and thread 1 inch long hex bolts through small holes on outside of ladder. Do NOT tighten bolts at this time.
- d) Repeat procedure for other ladder.
- e) Upright the unit on a level surface and tighten all bolts.

CAUTION: DO NOT OVER TIGHTEN BOLTS. Over tightening can strip threads in the braces.





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