



# Installation Instructions for **KNOCK DOWN SQUARE TOP PAN RACKS**

**For Models: PR10-3K, PR18-3KS, PR20-3KS, PR30-2K**



MAXIMUM 500 LB. CAPACITY

**CHECK FOR CONCEALED DAMAGE  
FILE CLAIM WITH DELIVERING FREIGHT CARRIER**

Pan Racks manufactured by **ADVANCE TABCO**® are designed and constructed for the use of pan storage and transport and the like. **ADVANCE TABCO**® does not recommend product use for activities employing harsh and active chemicals. Please consult factory regarding unusual applications.

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# KNOCK DOWN PAN RACK

## KNOCK-DOWN PAN RACK CARTON CONTENTS:

### Full Size Pan Racks:

Quantity	Part Description
(6)	Round Cross Braces
(2)	Ladder Assemblies
(12)	1 inch long hex bolts
(4)	1-1/4 inch long hex bolts
(4)	Nyloc nuts
(4)	Casters

### Half Size Pan Racks:

(4)	Cross Braces
(2)	Half Ladder Assemblies
(8)	1 inch long hex bolts
(4)	1-1/4 inch long hex bolts
(4)	Nyloc nuts
(4)	Casters

**TOOLS REQUIRED:** One 7/16" open end wrench.  
One 3/8" open end wrench.  
One rubber mallet.

**STEP 1:** Check to ensure all parts are accounted for.

### STEP 2:

- Place ladder on its edge.
- Insert casters into bottom of ladder (fig. 1). If necessary, use rubber mallet to tap casters into place.
- Align holes and insert 1-1/4 inch long hex bolts (fig.2).
- Secure bolts to ladder using Nyloc nuts.
- Tighten nuts securely.



Figure 1



Figure 2

**STEP 3: Repeat STEP 2 for other ladder assembly.**

**STEP 4: INSTALLATION OF CROSS BRACES:**

- a) Place ladder assembly on edge.
- b) Insert round cross braces into large holes on inside of ladder (fig. 3: side with angles protruding).
- c) Align holes and thread 1 inch long hex bolts through small holes on outside of ladder. Do NOT tighten bolts at this time.
- d) Repeat procedure for other ladder.
- e) Upright the unit on a level surface and tighten all bolts.

**CAUTION: DO NOT OVER TIGHTEN BOLTS.**  
Over tightening can strip threads in the braces.



Figure 3



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