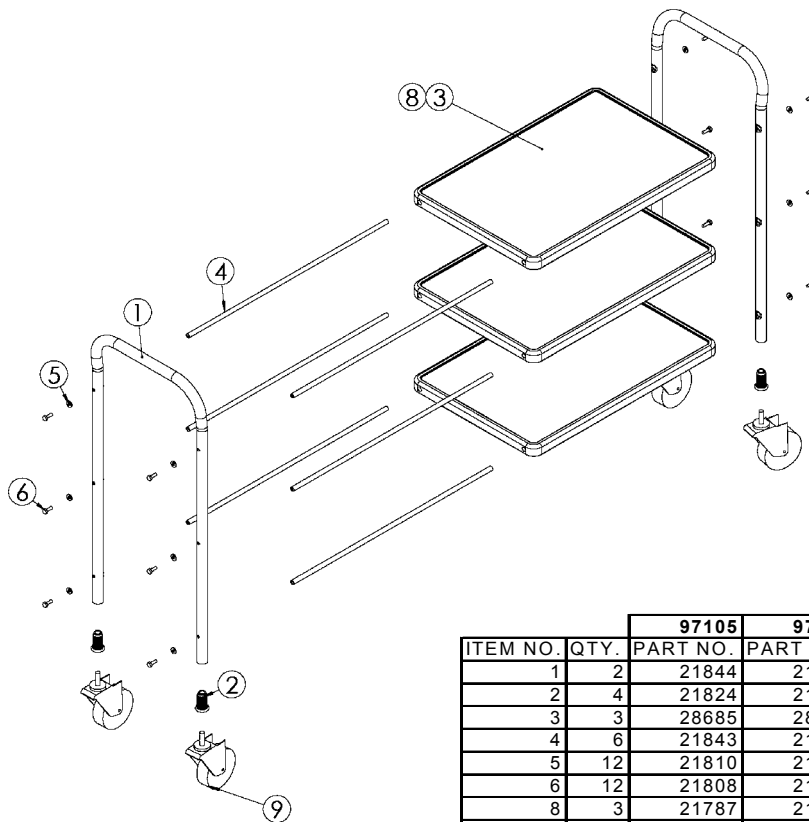


ASSEMBLY INSTRUCTIONS



CART ASSEMBLY INSTRUCTIONS MODEL 97105 & 97106



ITEM NO.	QTY.	97105	97106	DESCRIPTION
		PART NO.	PART NO.	
1	2	21844	21821	FRAME
2	4	21824	21824	INSERT ADAPTER
3	3	28685	28649	SHELF
4	6	21843	21822	CONNECTING ROD
5	12	21810	21810	WASHER
6	12	21808	21808	1/4-20 X .75 BOLT HEX
8	3	21787	21787	SHELF DEADENER (NOT SHOWN)
9	4	21800	21800	4" SW CASTER

CAUTION:
DO NOT OVERTIGHTEN SCREWS

Assembly Instructions

- Using six Washers (Ref. 5) and six Screws (Ref. 6) assemble six Connecting Rods (Ref. 4) to one Frame (Ref. 1)
- Set above Assembly so that the Frame is resting on the floor and the Connecting Rods are pointing upwards. Then slide three Shelves (Ref. 3) over Connecting Rods.
- Position second Frame over Connecting Rods and using the remaining six Washers and six Screws, tighten Assembly.
- Set Assembly upside down on the floor. Assemble four Caster Adaptors (Ref. 2) to Frame by tapping them lightly with a hammer until Adaptors are seated all the way into the Frame.
- Set Assembly upside down on the floor. Assemble four casters (Ref. 9) by tapping them lightly with a hammer until stems are seated all the way into the Caster Adapter.

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