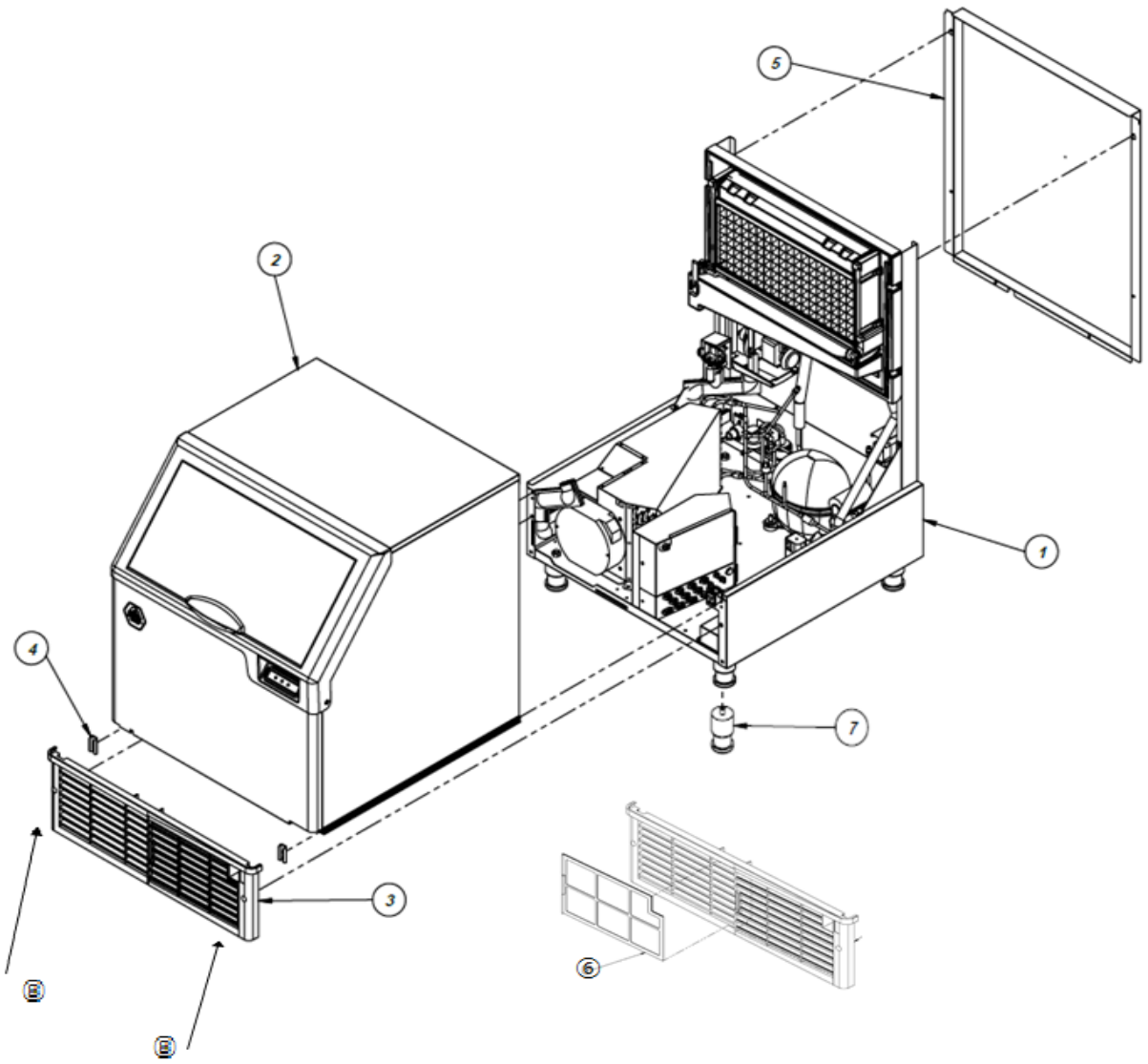
Revised May/2022

IU-0220-AC/AH



NO	ITEMS	CODE
1	BASE ASSY	N/A
2	CASE ASSY	N/A
3	FRONT GRILLE COVER	391015000
4	BRACKET	317163900
5	BACK PANEL	349087600
6	AIR FILTER	640007600
7	LEVELLING FOOT * 4EA	302002300
8	SCREW (M5/16 STS304)	AACC12160
NEW DESIGN (Manufactured after March 2020, Serial # starts TC/ ~)		
5	BACK PANEL	349087601

Revised Feb/2022

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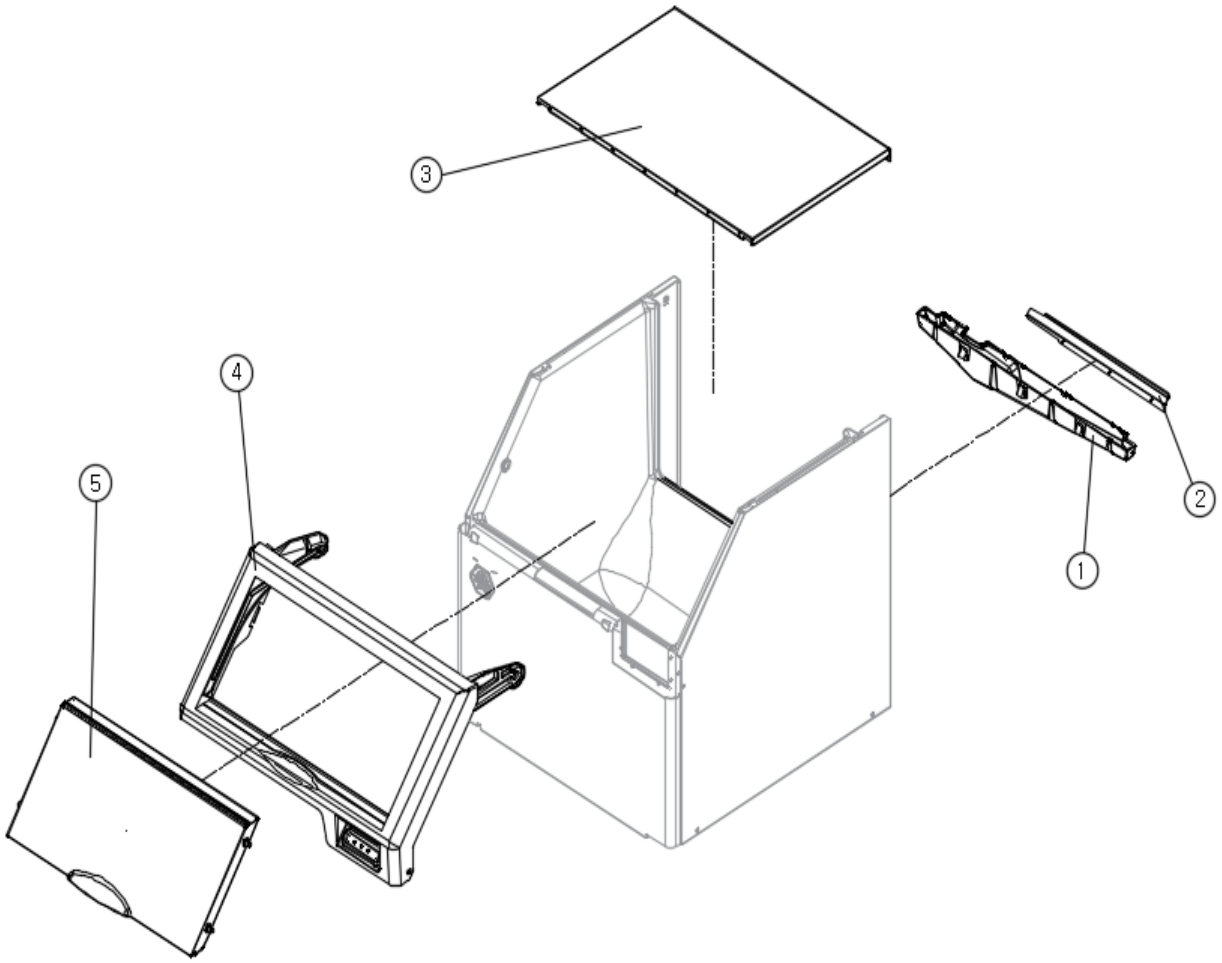

NO	ITEMS	CODE
1	REAR, WATER TROUGH	604002500
2	WATER GUIDE	317174300
3	TOP COVER ASSY	443053700
4	DOOR FRAME ASSY	447011700
5	DOOR ASSY	447012300

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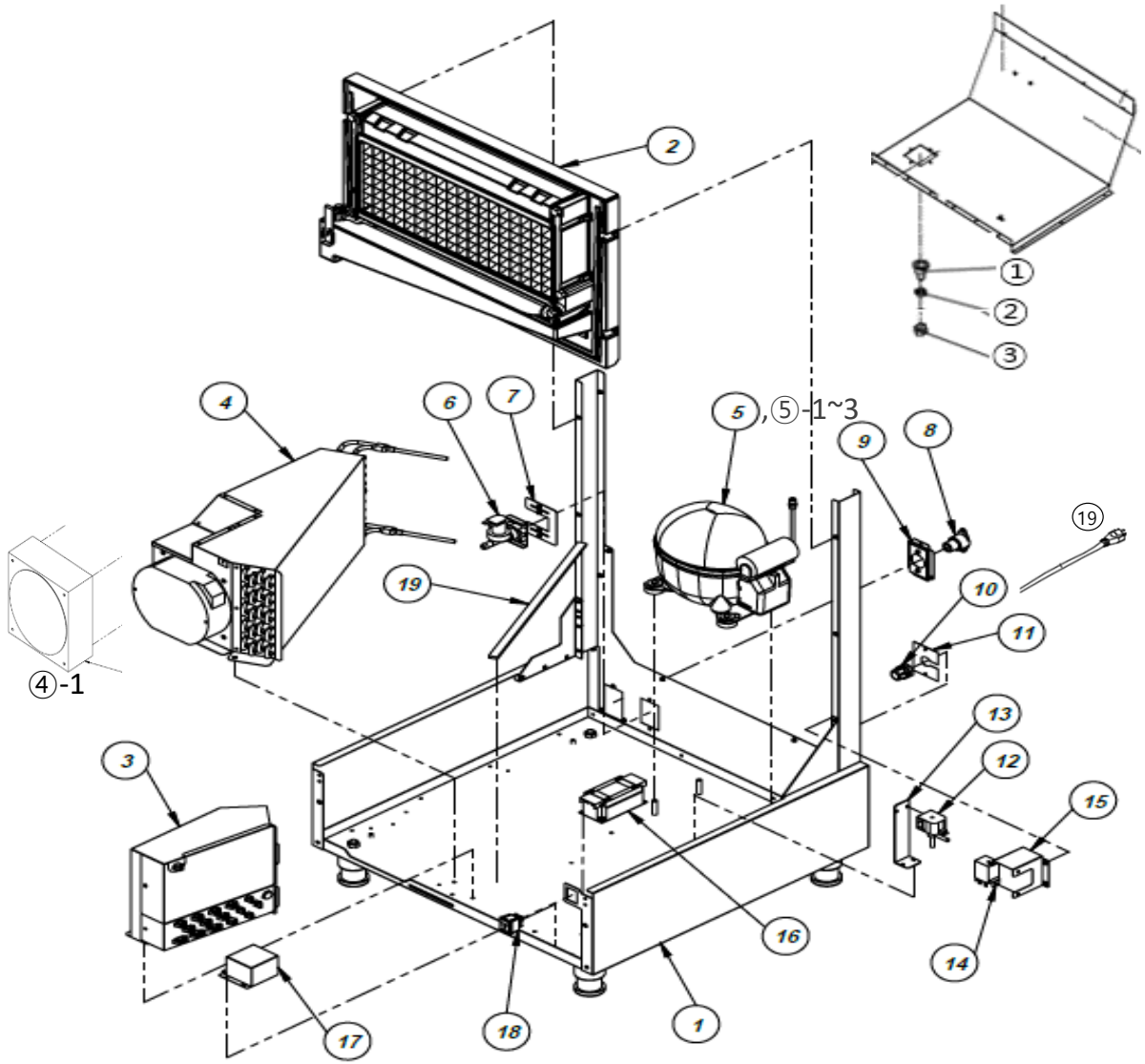

NO	ITEMS	CODE
1	DRAIN FITTING	214028300
2	PACKING	303005501
3	NUT	215010700
4	CONDENSER ASSY	411027200
4-1	FAN	353031300
5	COMPRESSOR	401005600
5-1	START RELAY	357016400
5-2	START CAPACITOR	659017400
5-3	OLP	658009500
6	WATER INLET VALVE	340028700
7	BRACKET WATER VALVE	301148000
8	SOCKET	215013400
9	DRAIN SOCKET BRACKET	317176200
10	CABLE GLAND	227001200
11	BRACKET POWER CORD	301096700
12	SOLENOID VALVE	340026800
	SOLENOID VALVE COIL	340026900
13	BRACKET HOT GAS VALVE	301007801
14	FAN CYCLE PRESSURE SWITCH	355018500
15	BRACKET PRESSURE SWITCH	317171600
16	NOISE FILTER	500000900
17	NOISE FILTER GUARD	317174700
18	3L SWITCH MAIN	355007100
19	POWER CORD	722009800

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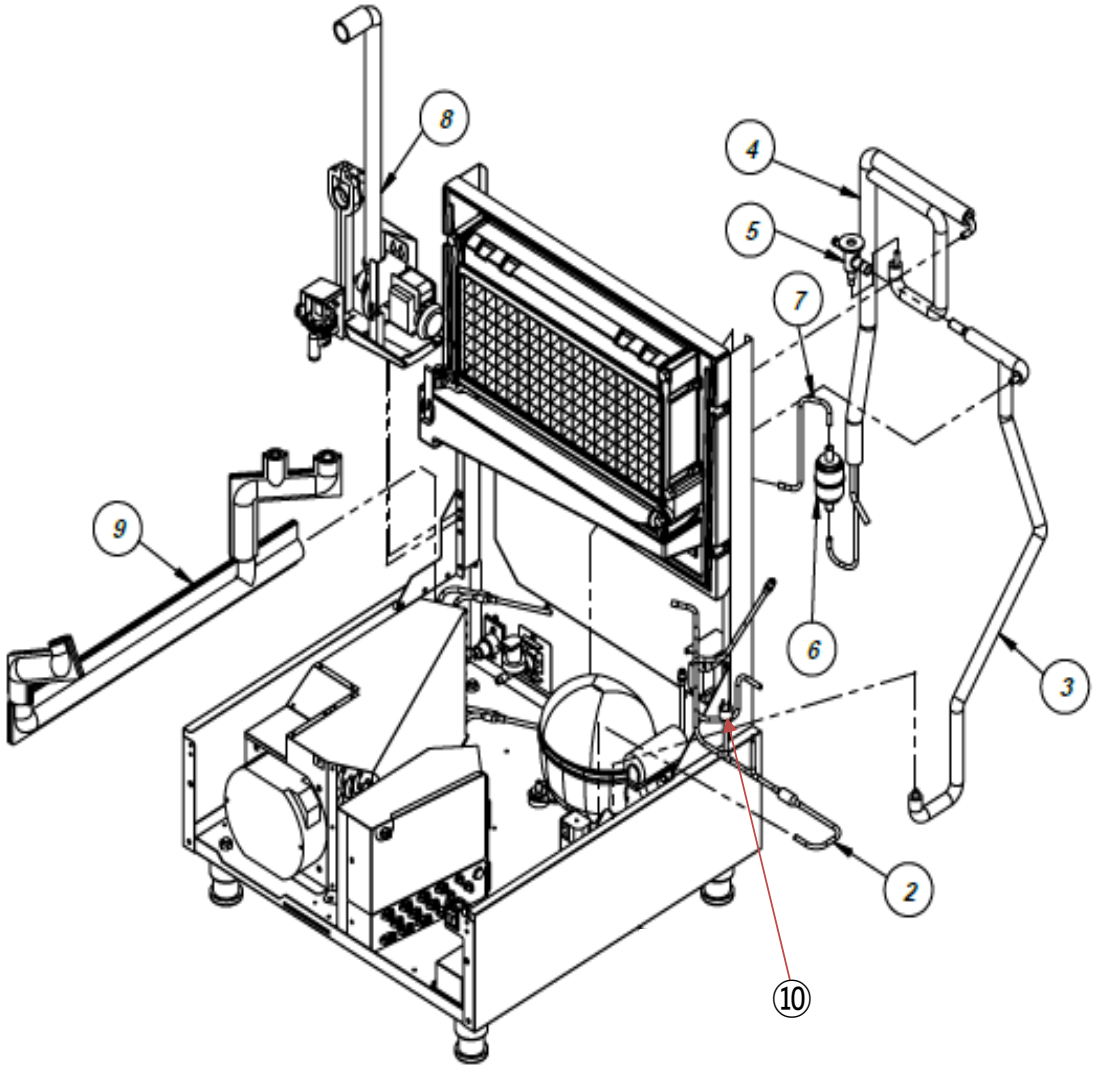

NO	ITEMS	CODE
2	DISCHARGE PIPE ASSY	325128100
3	HOT GAS PIPE ASSY	325126400
4	HEAT EXCHANGE PIPE ASSY	433029500
5	EXPANSION VALVE	340027800
6	FILTER DRYER	372001600
7	COND OUT PIPE	325115500
8	WATER ASSY	N/A
9	DRAIN HOSE ASSY	229029901
10	ASSY HIGH PRESSURE SWITCH	429003900
NEW DESIGN (Manufactured after March 2020, Serial # starts TC/ ~)		
3	HOT GAS PIPE ASSY	325115700
4	HEAT EXCHANGE PIPE ASSY	433029300
9	DRAIN HOSE ASSY	229033900

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[DOOR FRAME]

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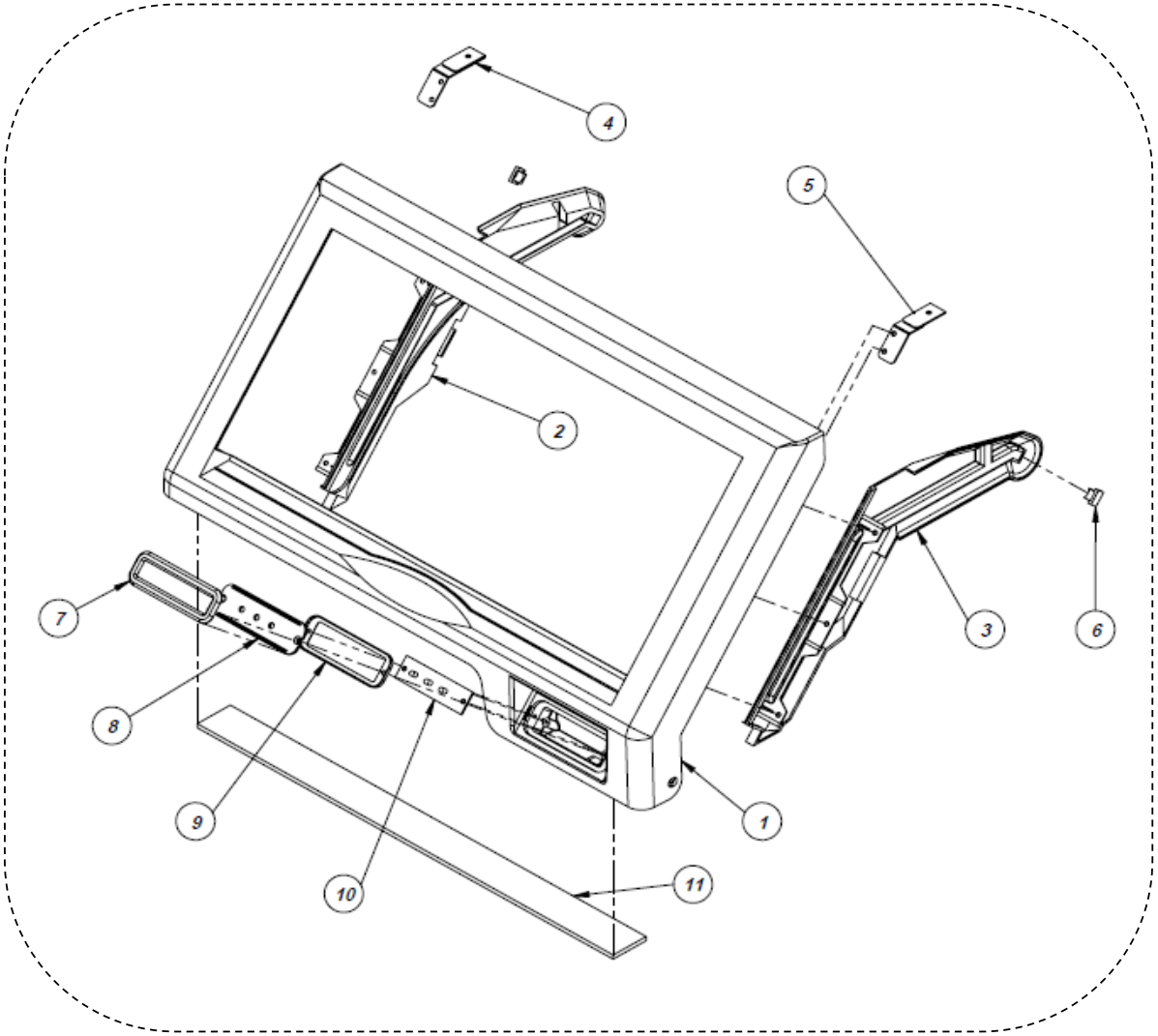

NO	ITEMS	CODE
1	DOOR FRAME	391014700
2	DOOR RAIL FARAME L	391014800
3	DOOR RAIL FARAME R	391014900
4	DOOR BRACKET L	317163600
5	DOOR BRACKET R	317163700
6	DOOR STOPPER * 2EA	303031500
7	FRAME DISPLAY	341013700
8	COVER DISPLAY	341013600
9	DISPLAY PCB SEAL	229027900
10	DISPLAY PCB ASSY	415001200
11	FOAM PE	306037600
12	DOOR FRAME ASSY	447011700

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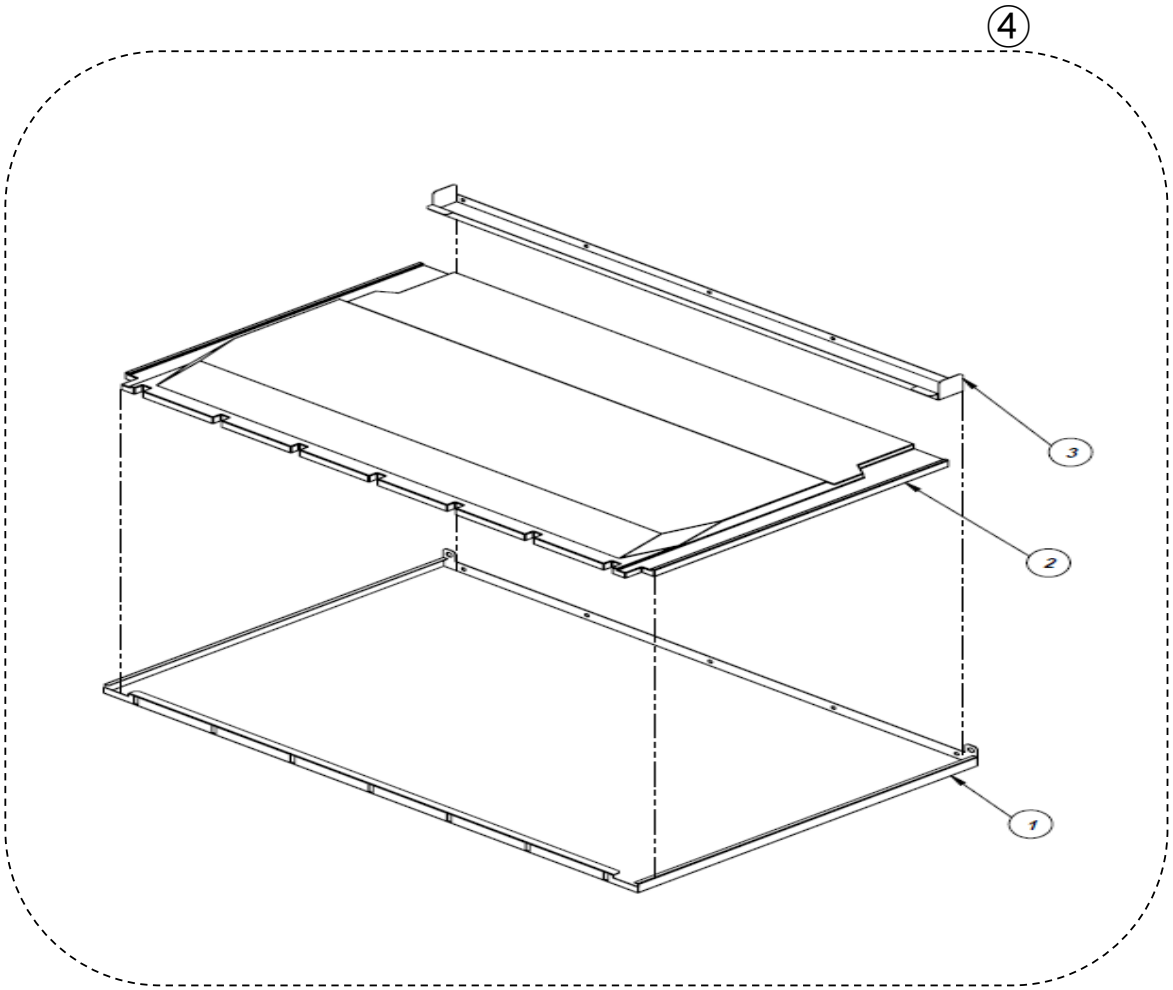
[TOP COVER]



NO	ITEMS	CODE
1	TOP COVER	317176500
2	TOP COVER GUIDE	349086300
3	TOP COVER BRACKET	317169100
4	TOP COVER ASSY	443053700

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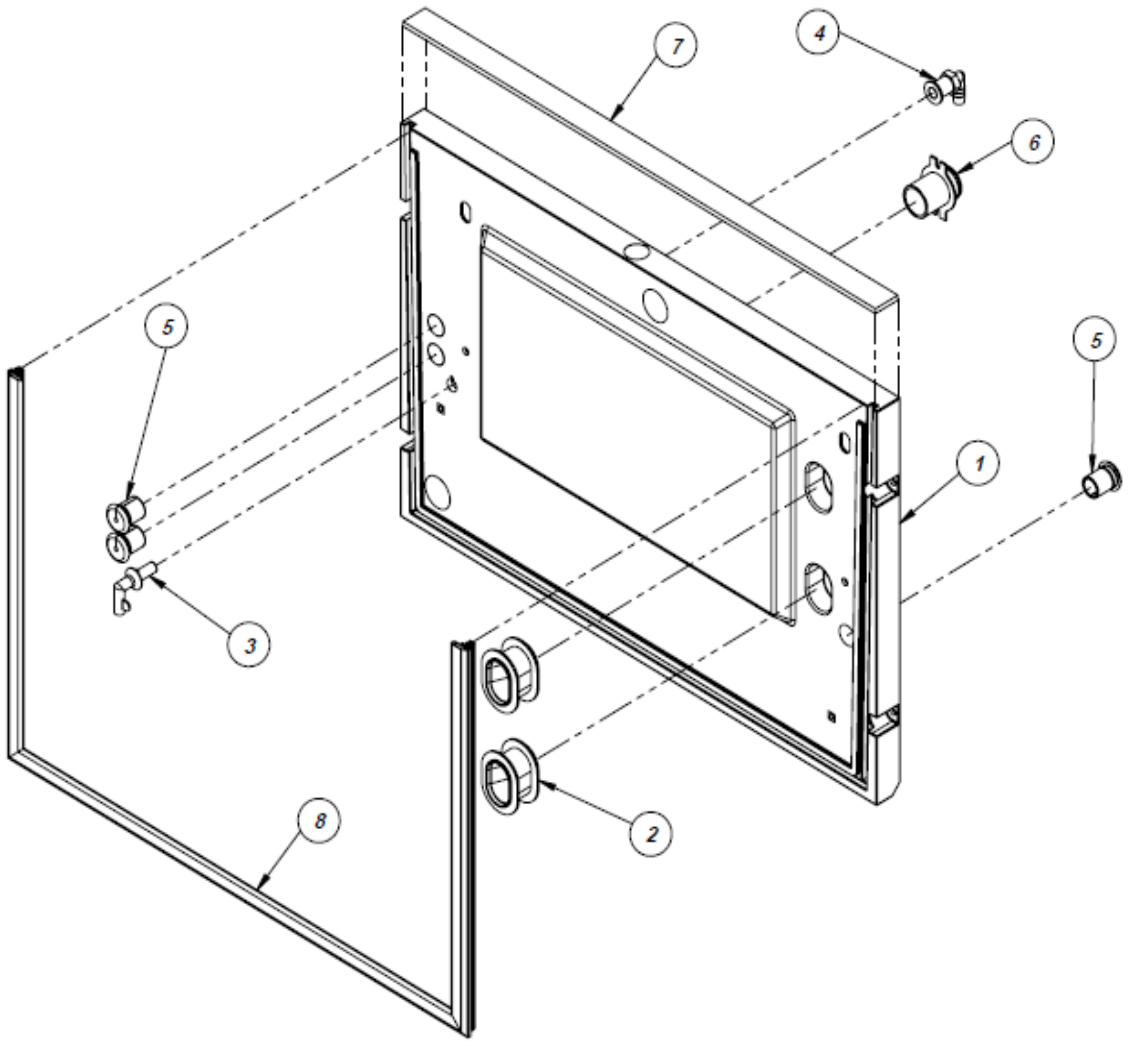
[BACK COVER]



NO	ITEMS	CODE
1	BACK COVER ASSY	432045600
2	COVER EVAP IN OUT PIPE * 2EA	303031300
3	WATER ADAPTER MALE	341013300
4	WATER ADAPTER FEMALE	341013400
5	CAP RUBBER * 3EA	303031400
6	DRAIN BUSHING	341013500
7	GASKET	656003600
8	GASKET (U)	656003900

NEW DESIGN
(Manufactured after March 2020, Serial # starts TC/ ~)

1	BACK COVER ASSY	432041600
3	WATER ADAPTER MALE	341013301
5	CAP RUBBER * 3EA	303031401
6	DRAIN BUSHING	341013502
8	GASKET (U)	656005010

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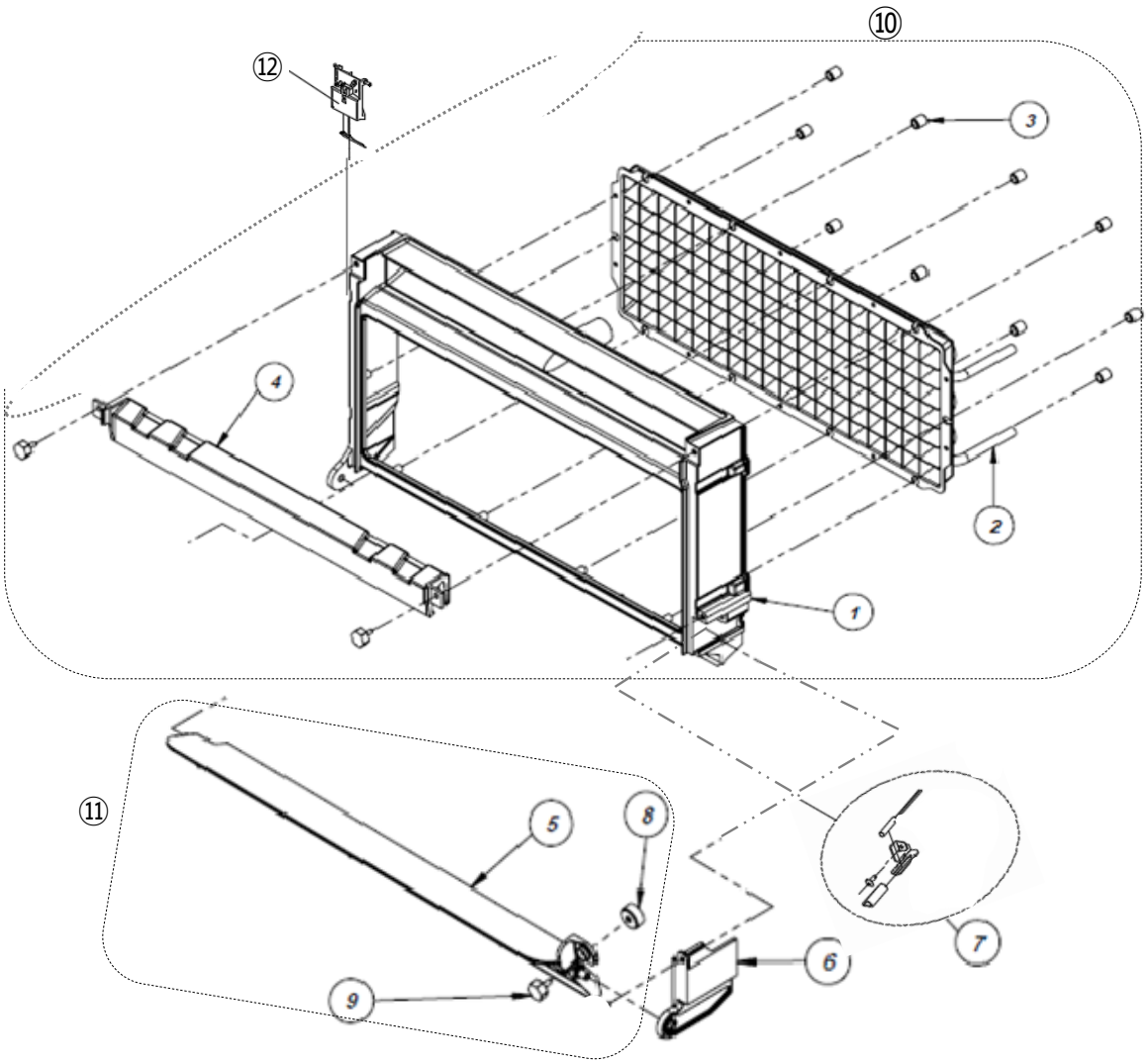
[EVAPORATOR ASSY]



NO	ITEMS	CODE
1	EVAP BASE FRAME ASSY	N/A
2	EVAPORATOR	N/A
3	BUSHING * 10EA	N/A
4	WATER DISTRIBUTION COVER	N/A
5	ICE DAMPER	341013200
6	SIDE DAMPER MOUNT	317162100
7	SENSOR, MAGNET	701002000
8	MOLDING MAGNET	322005600
9	HAND SCREW * 4EA	210804501
10	EVAPORATOR ASSY-C	409035800
	EVAPORATOR ASSY-H	409037000
11	ICE DAMPER ASSEMBLY	417018800
12	ICE THICKNESS PROBE ASSY	701003100

NEW DESIGN
(Manufactured after March 2020, Serial # starts TC/ ~)

10	EVAPORATOR ASSY-C	409044910
	EVAPORATOR ASSY-H	409044900
6	SIDE DAMPER MOUNT	317162101
5	ICE DAMPER	341013201
7	SENSOR, MAGNET	701004100

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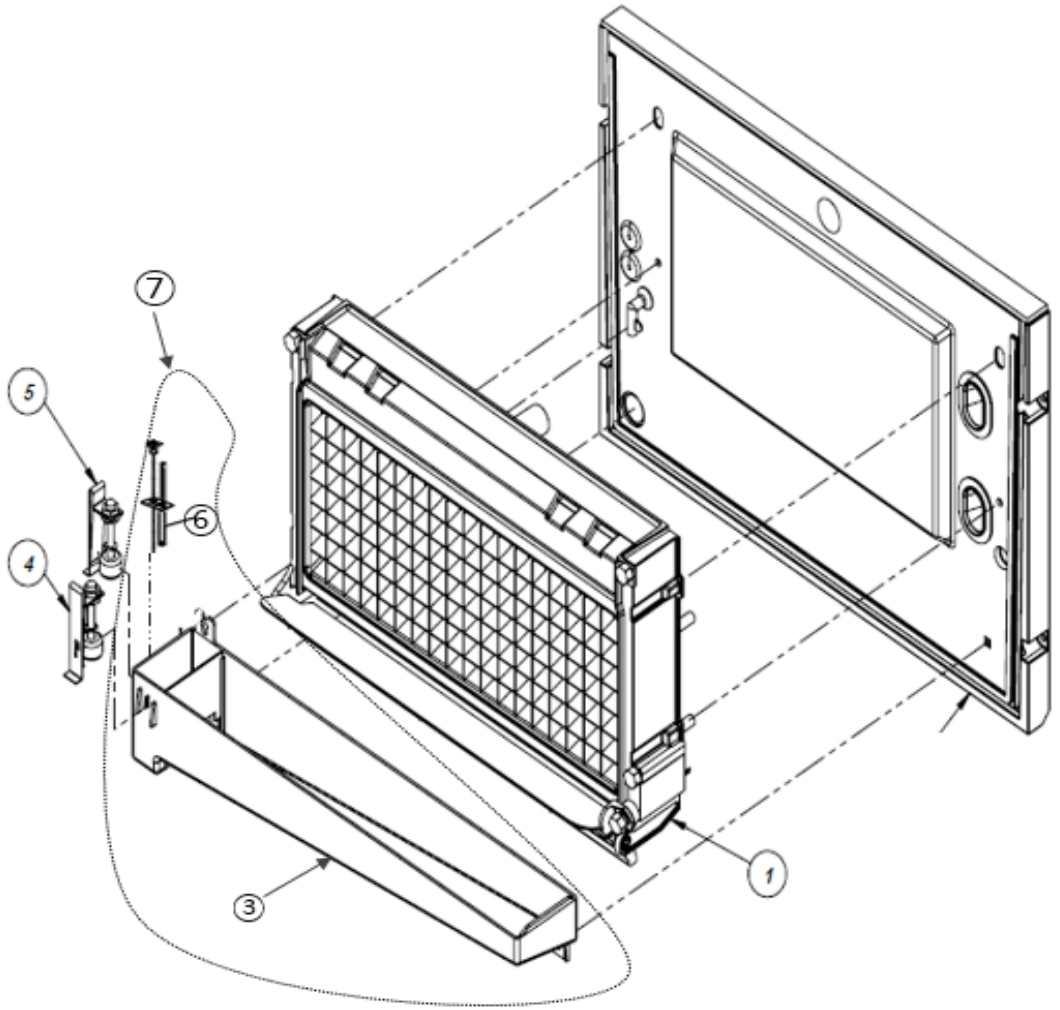

NO	ITEMS	CODE
1	EVAPORATOR ASSY-C	409035800
	EVAPORATOR ASSY-H	409037000
3	WATER TROUGH ASSY (OLD)	432041700
4	FLOAT SWITCH (RED)	470001500
5	FLOAT SWITCH (BLUE)	470001600
NEW DESIGN (Manufactured after March 2020, Serial # starts TC/ ~)		
1	EVAPORATOR ASSY-C	409044910
	EVAPORATOR ASSY-H	409044900
3	WATER TROUGH (NEW)	604002401
4	FLOAT SWITCH (Need only one)	470001500
6	WATER TROUGH SENSOR (L45)	655010900
7	WATER TROUGH ASSY (V2.0)	432041701

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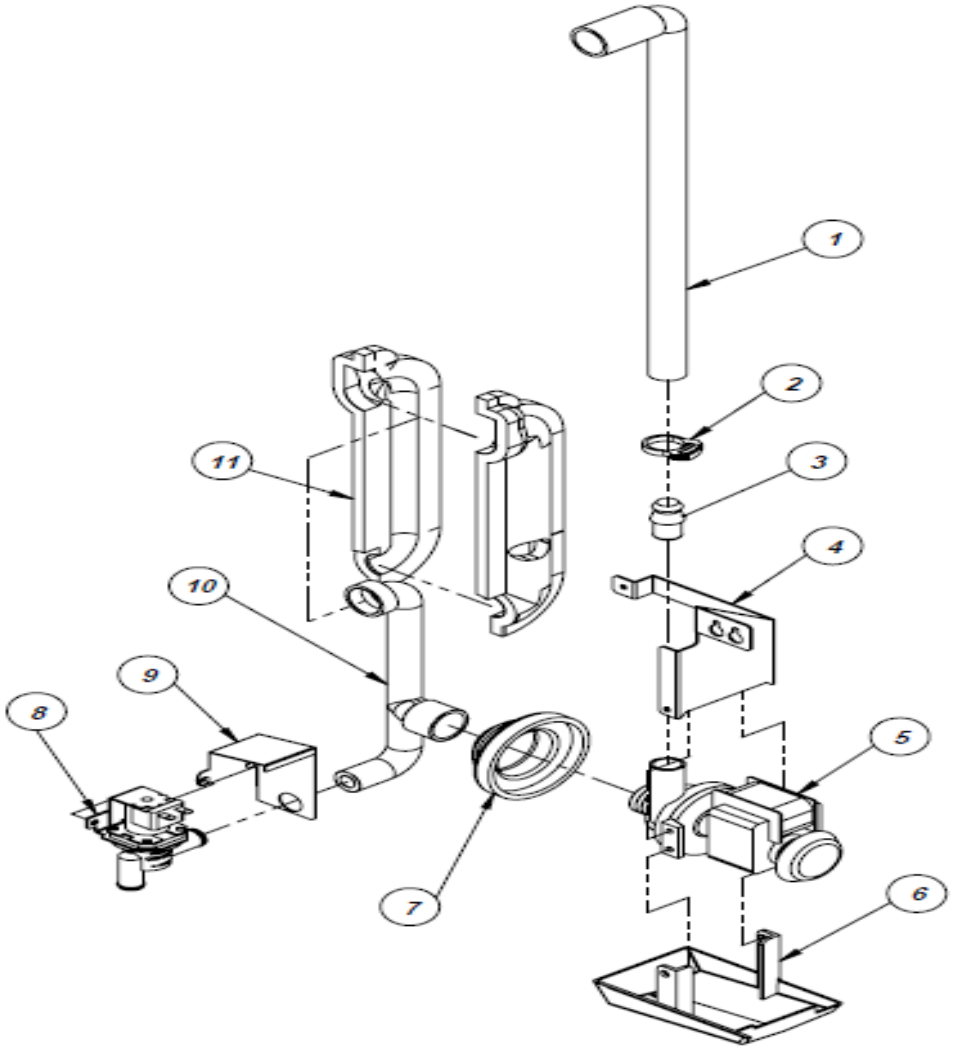
[WATER ASSY]



NO	ITEMS	CODE
1	HOSE PUMP OUT	229028300
2	CLAMP HOSE	229008100
3	REDUCER CAP	319009000
4	PUMP MOTOR BRACKET	317164200
5	WATER PUMP	353019001
6	DRAIN SINK	341013800
7	FOAM PE (PUMP MOTOR)	306016300
8	WATER DUMP VALVE (DRAIN)	340026600
9	DRAIN VALVE BRACKET	317176600
10	HOSE PUMP IN	229030000
11	FOAM PE (HOSE PUMP IN)	306039000

NEW DESIGN (Manufactured after March 2020, Serial # starts TC/ ~)		
4	PUMP MOTOR BRACKET	317199100
6	DRAIN SINK	341013801
9	DRAIN VALVE BRACKET	317176610
10	HOSE PUMP IN	229028400

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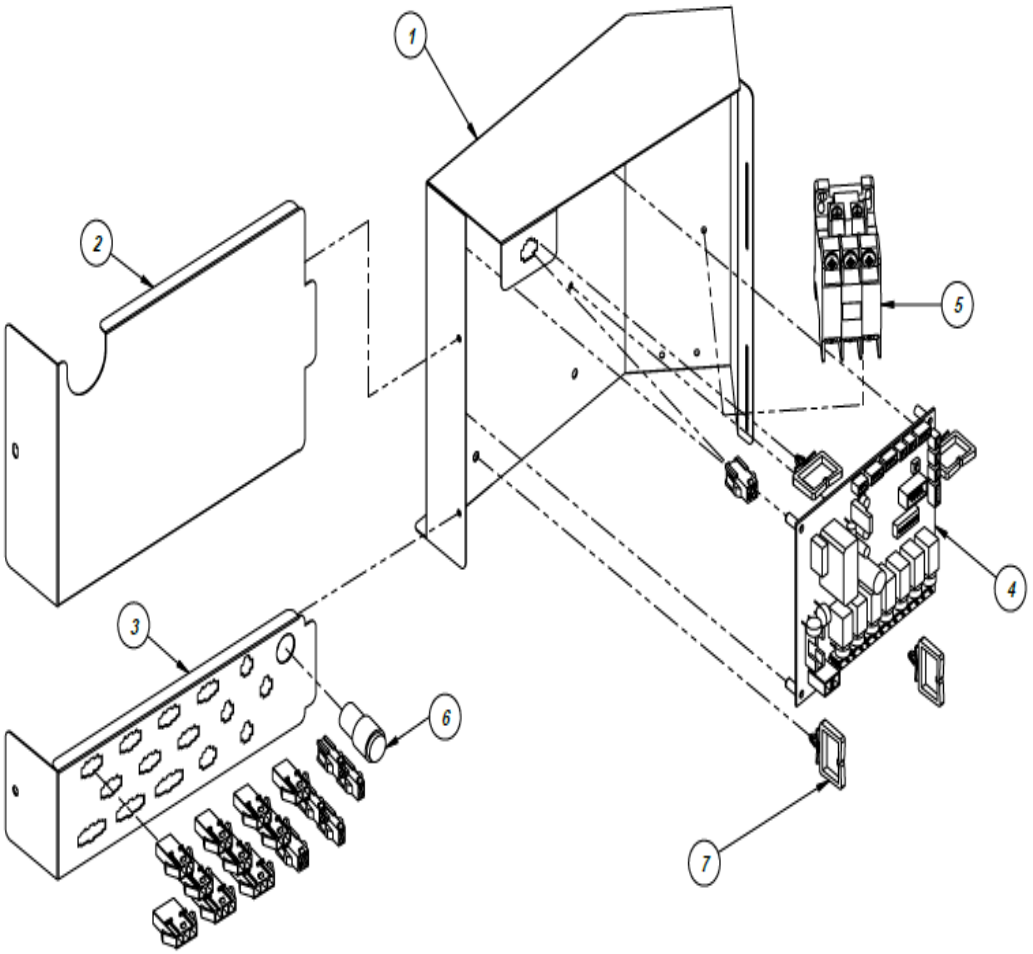
[CONTROL BOX]



NO	ITEMS	CODE
1	CONTROL BOX	N/A
2	CONTROL BOX COVER	N/A
3	CONTROL BOX COVER	N/A
4-1	MAIN PCB_AC (Serial# start SG, QH~QI)	415009100
4-2	MAIN PCB_AC/AH (V1.0, Serial# SE~SG, SL/QF~QH)	415010200
5	MAGNETIC CONTACTOR	322002200
6	PUSH BUTTON	355014700
7	WIRE SADDLE * 4EA	209000800
NEW DESIGN (Manufactured after March 2020, Serial # starts TC/ ~)		
4	MAIN PCB_AC/AH (V2.0, Serial# start TB)	415010201