



# CATALOG OF REPLACEMENT PARTS

## C24DA/GA-SERIES STEAMERS



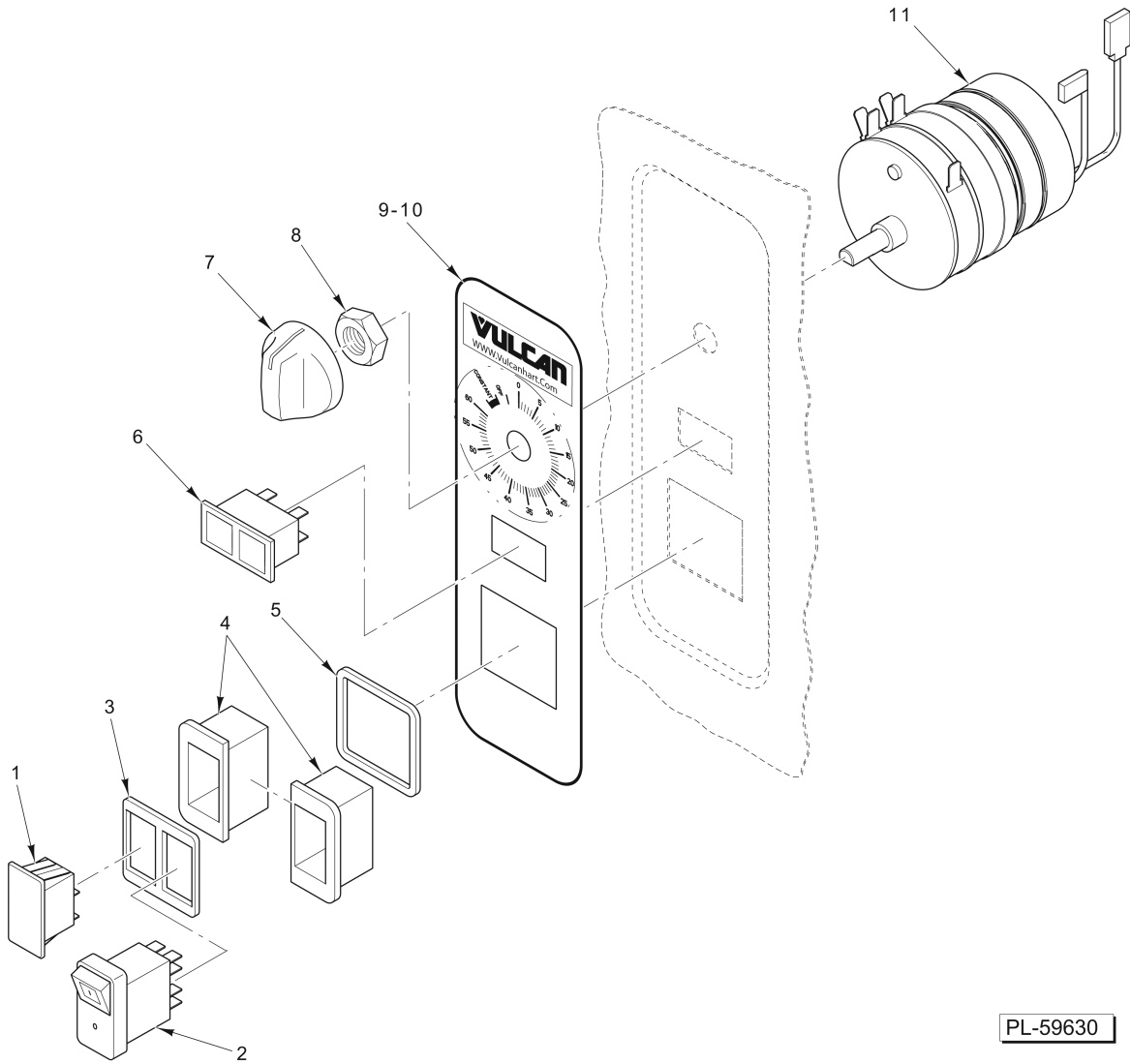
C24GA6  
C24GA10  
C24DA6  
C24DA10

ML-138085  
ML-138088  
ML-152022  
ML-152023



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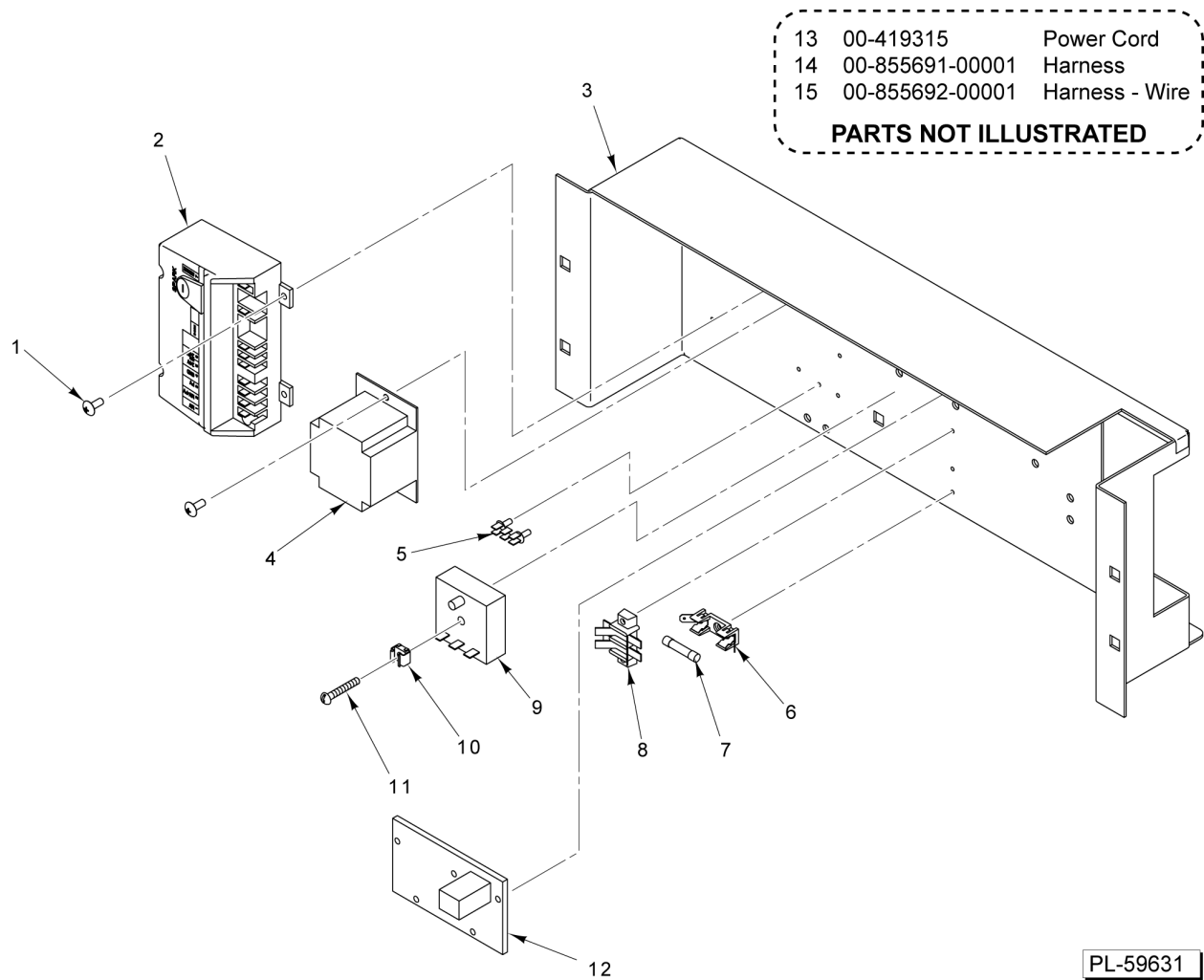
PL-59630

### CONTROLS

## CONTROLS

ILLUS.	PART NO.	NAME OF PART	AMT.
1	00-854330-00001	Plug - Switch Hole.....	1
2	00-855677-00001	Switch - On/Off (Lighted).....	1
3	00-855795-00001	Gasket - Switch.....	1
4	00-855794-00001	Bezel - Switch.....	2
5	00-855796-00001	Gasket - Bezel.....	1
6	00-855695-00001	Light - Indicating (125 VAC).....	1
7	00-856773-00001	Knob - Timer.....	1
8	00-854693-00001	Shaft - Rotary Seal.....	1
9	00-856771-00002	Overlay - Control (Vulcan) (ML-138086).....	1
10	00-856771-00001	Overlay - Control (Vulcan) (ML-138085).....	1
*11	00-913102-0176A	Kit - Timer (Incls Shaft Seal & Knob).....	1

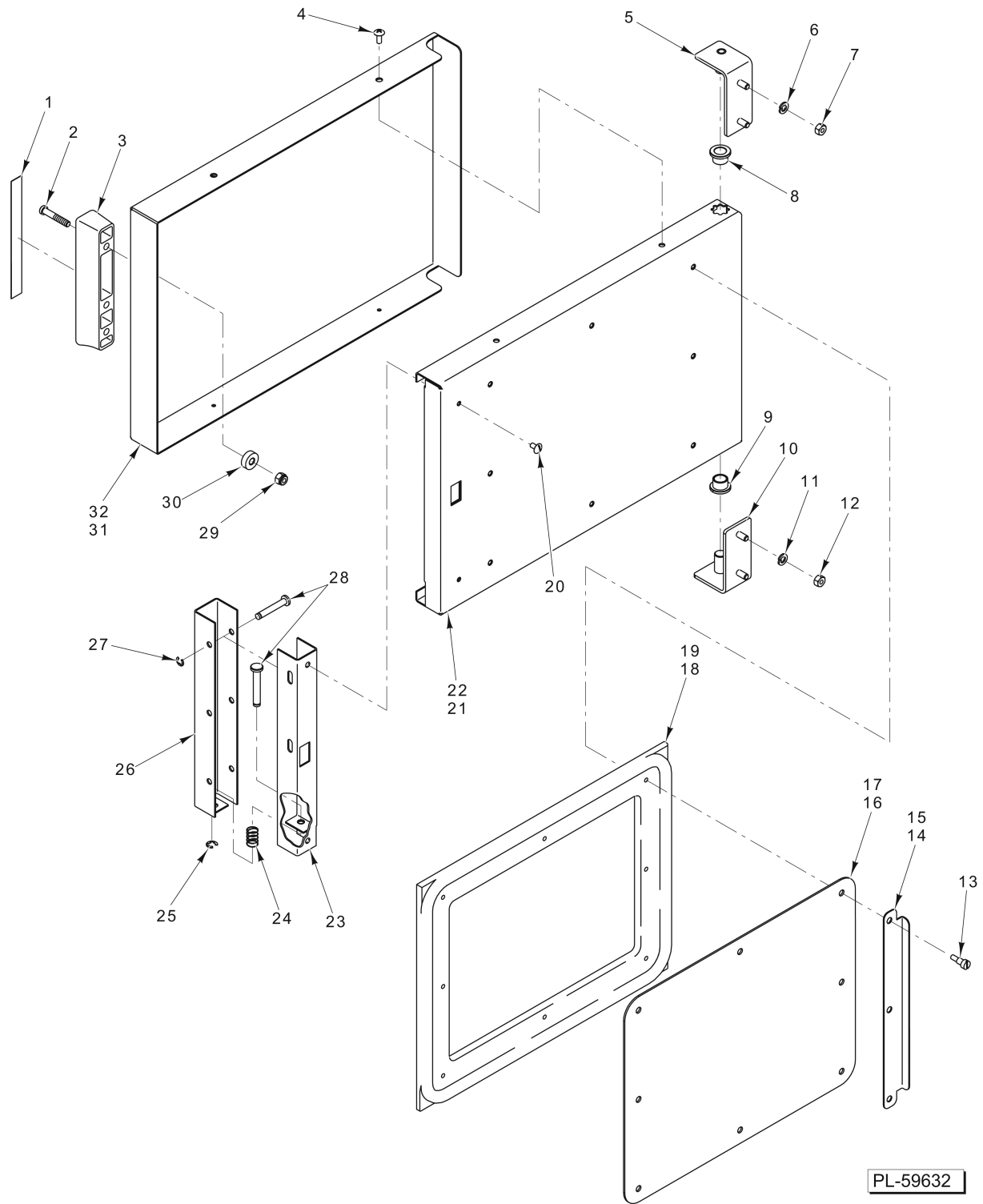
\* Previous Construction



**ELECTRICAL COMPONENTS**

## ELECTRICAL COMPONENTS

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-59631			
1	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B.....	10
2	00-857207-00002	Module - Ignition (Before S/N 463024850).....	1
3	00-857541-00001	Panel - Control.....	1
4	00-411500-00012	Transformer (120 VAC, 24 V., 40 VA).....	1
5	00-419317	Terminal - Stationary Ground.....	1
6	00-856677-00001	Block - Fuse (20 Amp., 300 V.).....	1
7	FE-024-94	Fuse - Time Delay (4.0 Amp.) (250 V.).....	1
8	00-854707-00002	Block - Terminal (2-Pole).....	1
9	00-855661-00001	Relay - Time Delay.....	1
10	NS-049-01	Panel Nut 10-24.....	1
11	SC-021-96	Mach. Screw 10-24 x 1-1/4 Slotted Rd. Hd. (SST).....	1
12	00-844069-00001	Control - Low Water.....	1
13	00-419315	Power Cord.....	1
14	00-855691-00001	Harness.....	1
15	00-855692-00001	Harness - Wire.....	1

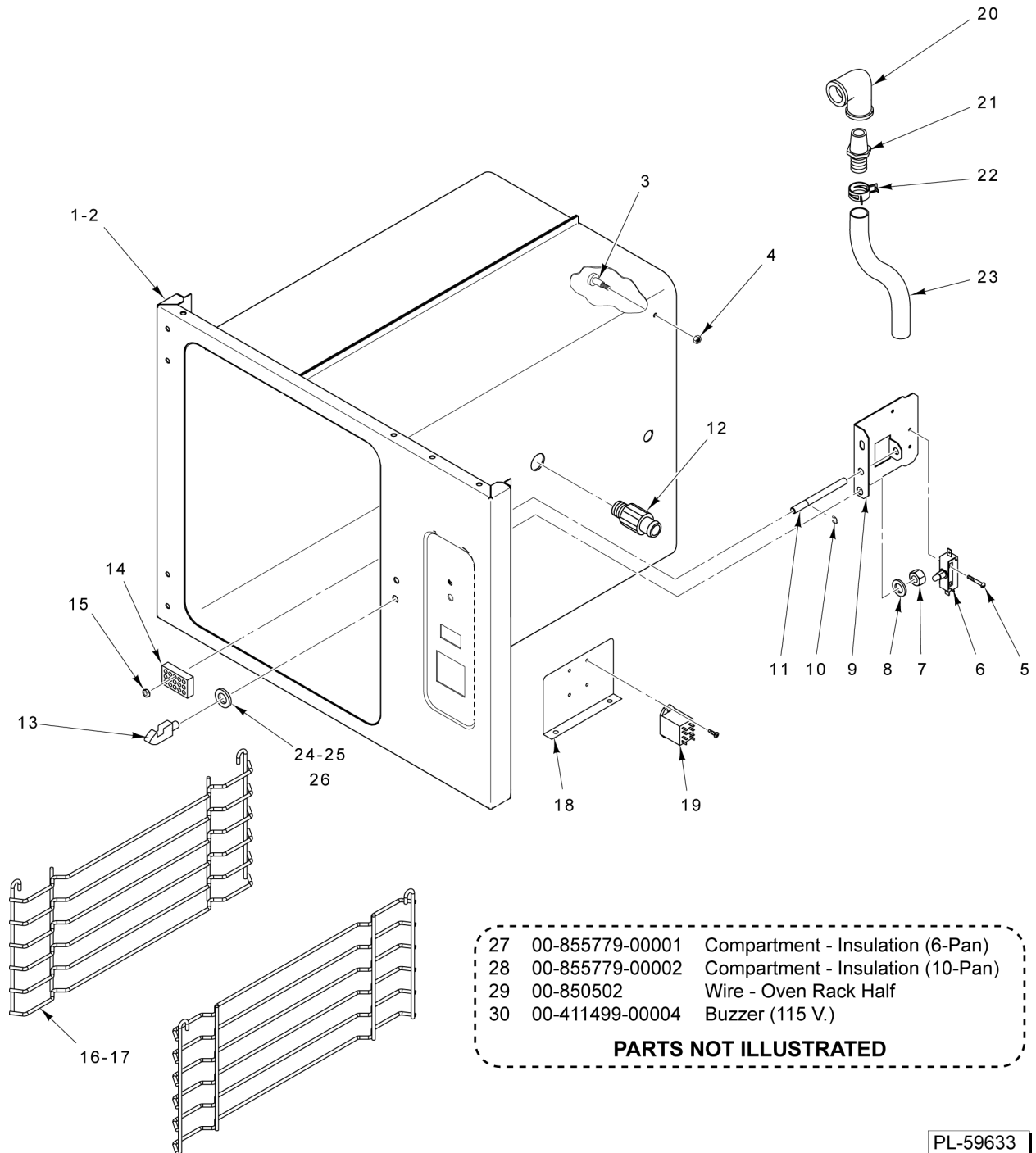


**DOOR**



## DOOR

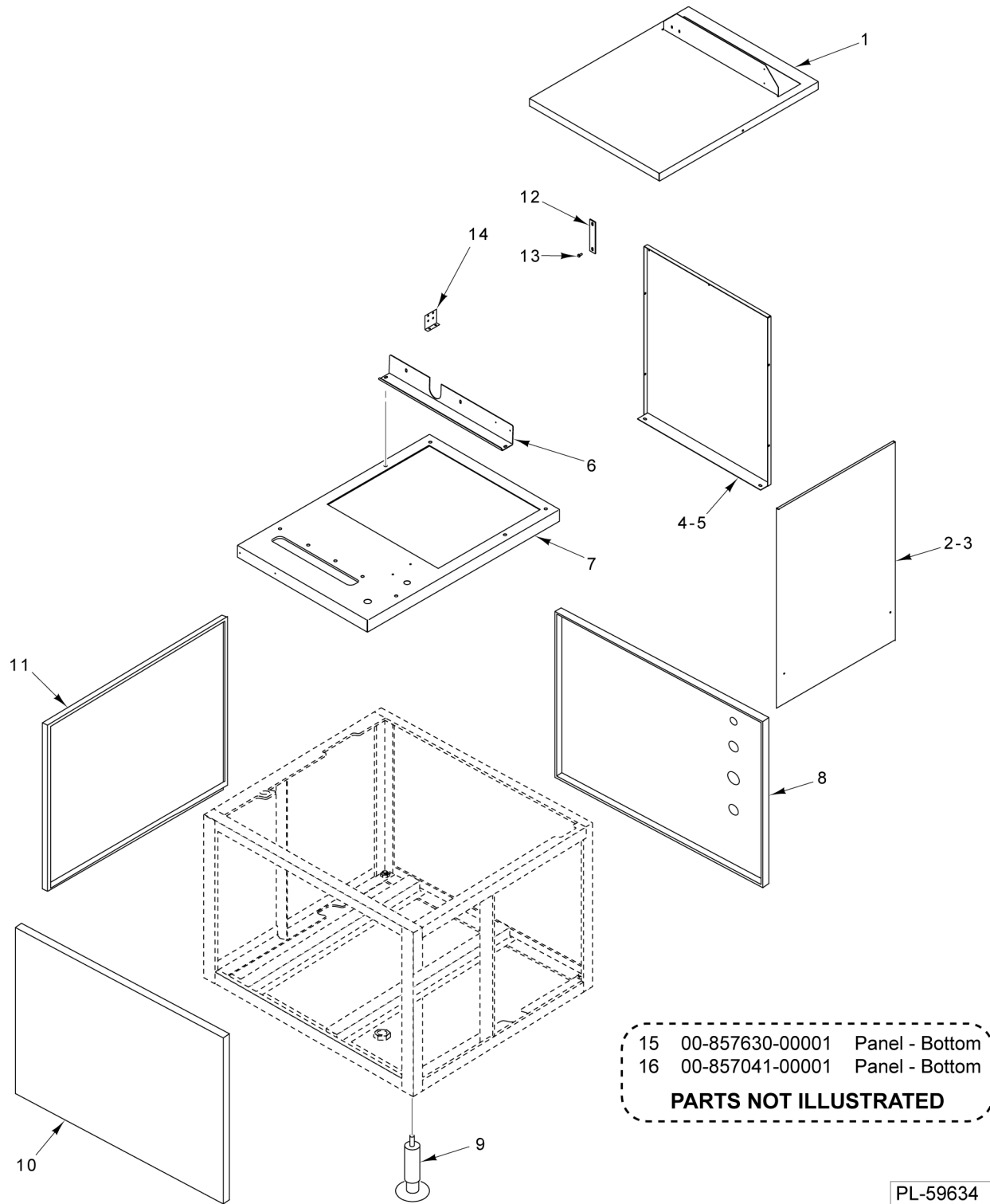
ILLUS. PL-59632	PART NO.	NAME OF PART	AMT.
1	00-855288-00001	Face Plate - Door Handle.....	1
2	SC-120-70	Cap Screw 1/4-20 x 1-5/8 Hex Socket Hd.....	2
3	00-855287-00001	Handle - Door.....	1
4	SC-066-20	Mach. Screw 10-32 x 1/2 Phil. Truss Hd. (SST).....	4
5	00-855521-00001	Hinge Assy. - Door (Top).....	1
6	WL-006-17	Lockwasher 1/4 Helical (SST).....	2
7	NS-046-38	Nut 1/4-20 Hex (SST).....	2
8	00-817643	Bearing - Flanged.....	1
9	00-817643	Bearing - Flanged.....	1
10	00-855521-00002	Hinge Assy. - Door (Bottom).....	1
11	WL-006-17	Lockwasher 1/4 Helical (SST).....	2
12	NS-046-38	Nut 1/4-20 Hex (SST).....	2
13	00-855597-00002	Screw 10-32 x 5/16 Slotted (SST).....	8
14	00-855714-00001	Gasket - Door Guard (6-Pan).....	1
16	00-855285-00001	Gasket Retainer - Door (6-Pan).....	1
15	00-855714-00002	Gasket - Door Guard (10-Pan).....	1
17	00-855285-00002	Gasket Retainer - Door (10-Pan).....	1
18	00-857085-00001	Kit - Door Gasket (3 Pan) - Cabinet Door (6-Pan) (Incls. Shim Kit).....	1
19	00-857085-00002	Kit - Door Gasket (5 Pan) - Cabinet Door (10-Pan) (Incls. Shim Kit).....	1
20	SC-053-05	Mach. Screw 10-24 x 3/8 Slotted Truss Hd. (SST).....	2
21	00-855582-00001	Bracket Weldment - Door (6-Pan).....	1
22	00-855582-00002	Bracket Weldment - Door (10-Pan).....	1
23	00-855584-00001	Door Latch - Bracket.....	1
24	00-855298-00001	Latch Spring - Door.....	1
25	RR-006-22	Retaining Ring 1/4 In. (SST).....	1
26	00-855585-00001	Latch Actuator - Door.....	1
27	RR-006-22	Retaining Ring 1/4 In. (SST).....	3
28	00-855590-00002	Pin - Clevis 1.525 In. Lg.....	4
29	NS-048-63	Lock Nut 1/4-20 Hex (SST).....	2
30	00-855290-00001	Bearing - Door Handle.....	2
31	00-855580-00001	Frame - Door (6-Pan).....	1
32	00-855580-00002	Frame - Door (10-Pan).....	1



**COMPARTMENT**

## COMPARTMENT

ILLUS.	PART NO.	NAME OF PART	AMT.
1	00-857646-00004	Compartment - Service Kit (3-Pan).....	1
2	00-857649-00004	Compartment - Service Kit (5-Pan).....	1
3	00-855337-00001	Shoulder Screw 10-32 Slotted (SST).....	4
4	NS-049-09	Nut Assy. 10-32 (SST).....	4
5	SC-021-12	Mach. Screw 6-32 x 1 Slotted Rd. Hd. (SST).....	1
6	00-842049	Switch - Door.....	1
7	NS-015-13	Nut 3/8-16 Hex (SST).....	1
8	WL-006-27	Lockwasher 3/8 Helical (SST).....	1
9	00-855308-00001	Actuator Bracket - Door.....	1
10	RR-011-26	Ring - Retaining.....	2
11	00-855307-00001	Actuator Rod - Door.....	1
12	00-857625-00001	Valve - Check.....	1
13	00-855586-00001	Bullet - Door.....	1
14	00-855753-00001	Cover - Drain.....	1
15	NS-011-18	Nut 10-24 Hex (SST).....	1
16	00-855355-00001	Rack - Wire (6-Pan).....	2
17	00-855355-00002	Rack - Wire (10-Pan).....	2
18	00-855675-00001	Bracket - Relay.....	1
19	00-416535-00006	Relay - Heating (120 V.) Switch.....	2
20	FP-013-27	Elbow - Pipe 1 x 90 Deg.....	1
21	FP-90-19	Fitting - Hose Barb.....	1
22	00-557847	Clamp - Hose.....	2
23	00-557477	Hose (1 In. Dia.) (Green).....	1
24	00-557691	Shim.....	1
25	00-557760	Shim (0.005 Thk.) (SST).....	1
26	00-557761	Shim (0.010 Thk.) (SST).....	1
27	00-855779-00001	Compartment - Insulation (6-Pan).....	1
28	00-855779-00002	Compartment - Insulation (10-Pan).....	1
29	00-850502	Wire - Oven Rack Half.....	1
30	00-411499-00004	Buzzer (115 V.).....	1



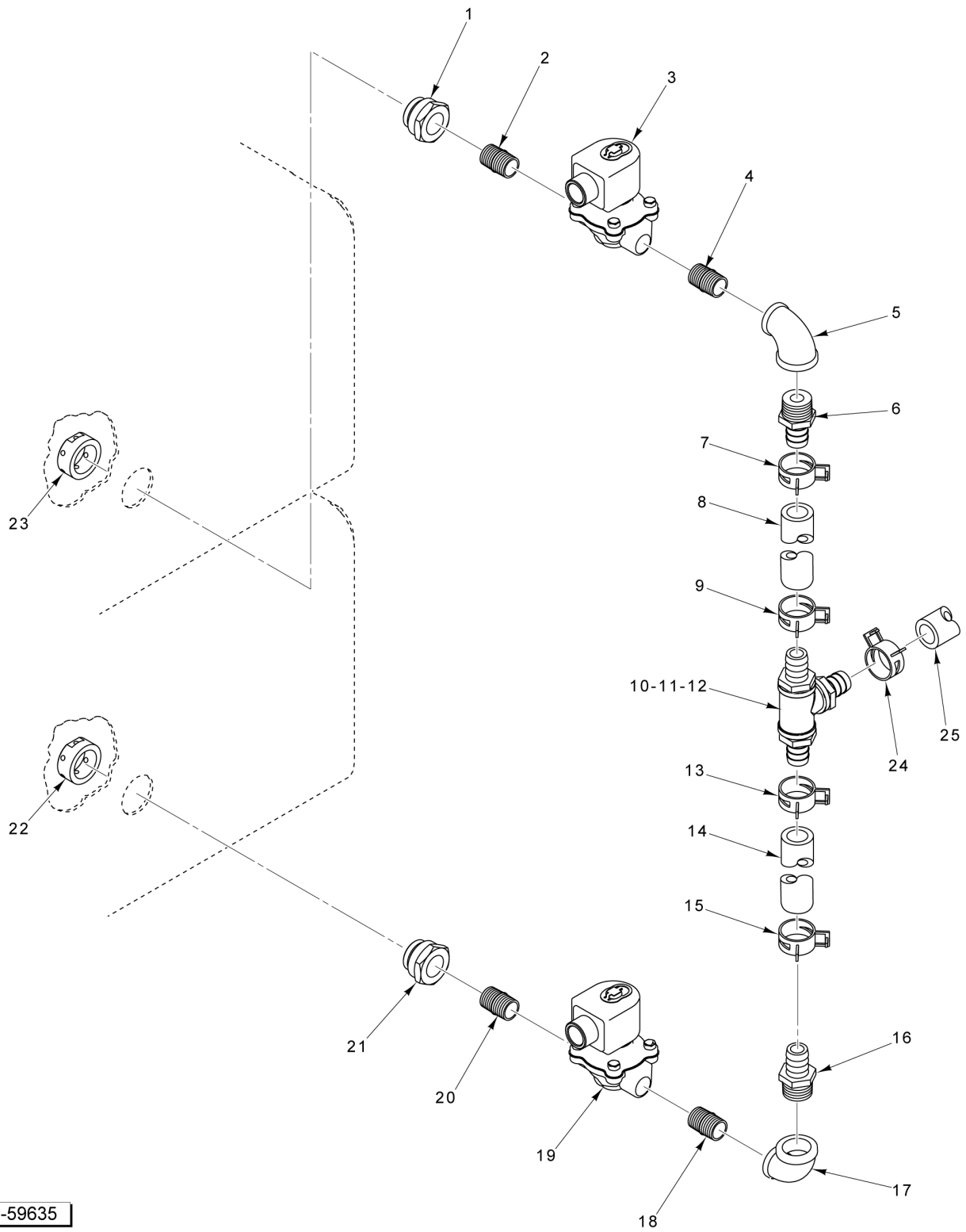
- |    |                 |                |
|----|-----------------|----------------|
| 15 | 00-857630-00001 | Panel - Bottom |
| 16 | 00-857041-00001 | Panel - Bottom |
- PARTS NOT ILLUSTRATED**

PL-59634

**PANELS**

## PANELS

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-59634			
1	00-855252-00001	Panel - Top.....	1
2	00-857616-00001	Side Panel - Cabinet (6-Pan).....	2
3	00-857618-00001	Side Panel - Cabinet (10-Pan).....	2
4	00-855253-00001	Panel - Cabinet Back (6-Pan).....	1
5	00-857619-00001	Panel - Cabinet Back (10-Pan).....	1
6	00-857548-00001	Bracket - Support.....	1
7	00-857617-00001	Tabletop.....	1
8	00-855663-00001	NLA - Obsolete--Panel - Rear Assy.....	1
9	00-881526	Foot - Leg & Flange.....	4
10	00-855663-00002	Panel - Front.....	1
11	00-855672-00001	Panel - Side.....	2
12	00-855326-00001	Bracket - Cabinet Compartment Middle.....	2
13	SD-036-58	Self-Tapping Screw 10-16 x 1/2 Hex. Hex Washer Hd., Type AB.....	8
14	00-855675-00001	Bracket - Relay.....	1
15	00-857630-00001	Panel - Bottom (GA Models).....	1
16	00-857041-00001	Panel - Bottom (DA Models).....	1

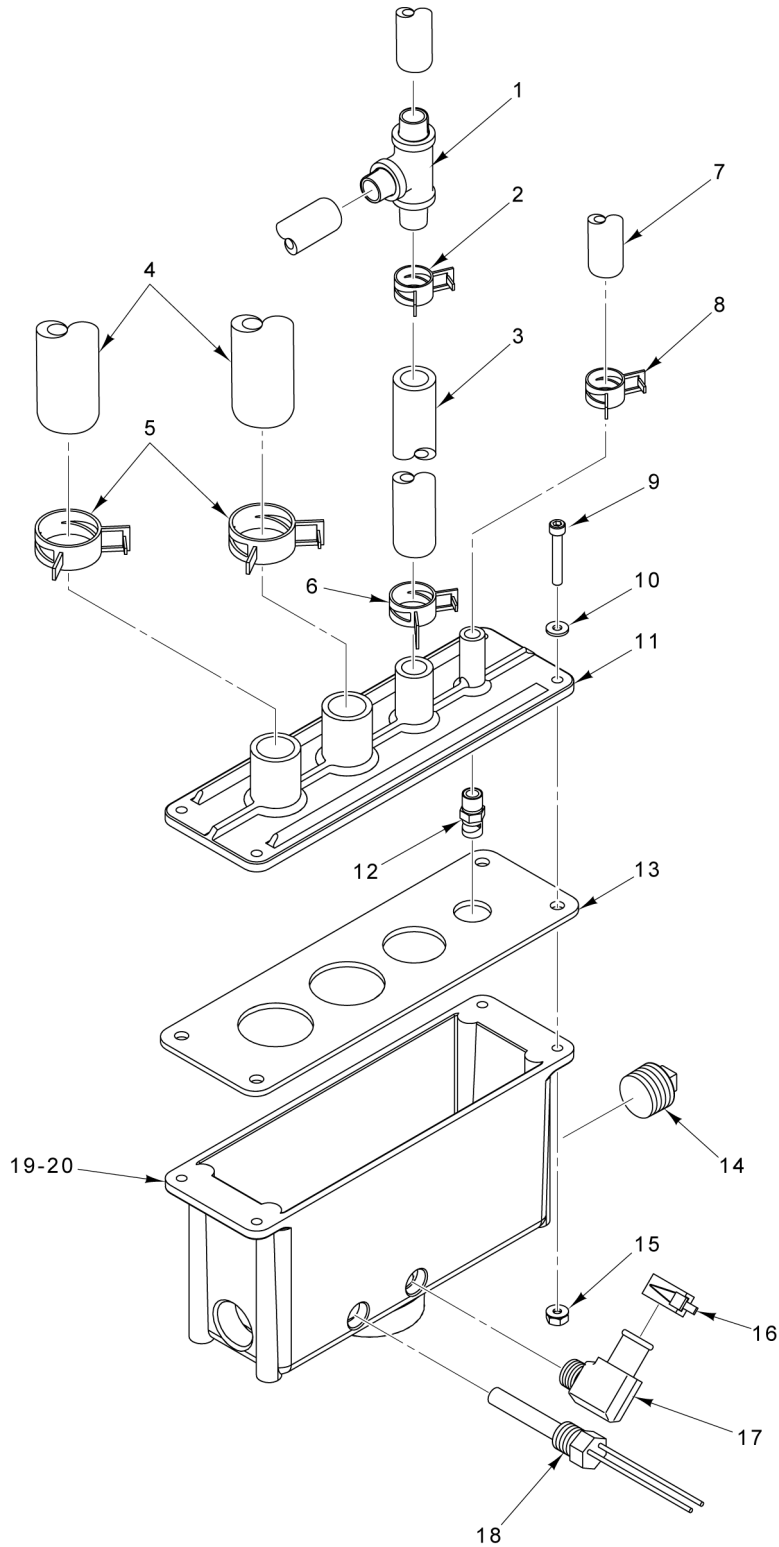


PL-59635

**PLUMBING**

## PLUMBING

ILLUS. PL-59635	PART NO.	NAME OF PART	AMT.
1	00-855394-00001	Adapter - Cabinet Steam Port.....	1
2	FP-054-08	Pipe 1/2 x 1-1/8 TBE (SST).....	1
3	00-857443-00001	Valve 1/2 NPT.....	1
4	FP-054-08	Pipe 1/2 x 1-1/8 TBE (SST).....	1
5	FP-016-12	Elbow - Reducing 3/4 x 1/2 x 90 Deg. (Brass).....	1
6	FP-091-08	Fitting - Pipe 3/4 Hose to 3/4 MPT (Brass).....	1
7	00-557579	Clamp - Hose.....	1
8	00-557792	Steam Line - Lower (3/4 In. I.D. High Temperature).....	AR
9	00-557846	Clamp - Hose (29mm).....	1
10	FP-019-28	Tee - Pipe 3/4 x 3/4 x 3/4 (Brass) Tee - Tubing Barbed (Brass).....	1
11	FP-019-28	Tee - Pipe 3/4 x 3/4 x 3/4 (Brass).....	2
12	FP-091-08	Fitting - Pipe 3/4 Hose to 3/4 MPT (Brass).....	1
13	00-557579	Clamp - Hose.....	1
14	00-557792	Steam Line - Lower (3/4 In. I.D. High Temperature).....	AR
15	00-557579	Clamp - Hose.....	1
16	FP-091-08	Fitting - Pipe 3/4 Hose to 3/4 MPT (Brass).....	1
17	FP-016-12	Elbow - Reducing 3/4 x 1/2 x 90 Deg. (Brass).....	1
18	FP-054-08	Pipe 1/2 x 1-1/8 TBE (SST).....	1
19	00-857443-00001	Valve 1/2 NPT.....	1
20	FP-054-08	Pipe 1/2 x 1-1/8 TBE (SST).....	1
21	00-855394-00001	Adapter - Cabinet Steam Port.....	1
22	00-856753-00001	Port - Low Pressure Steam.....	1
23	00-856753-00001	Port - Low Pressure Steam.....	1
24	00-557579	Clamp - Hose.....	1
25	00-557792	Steam Line - Lower (3/4 In. I.D. High Temperature).....	AR



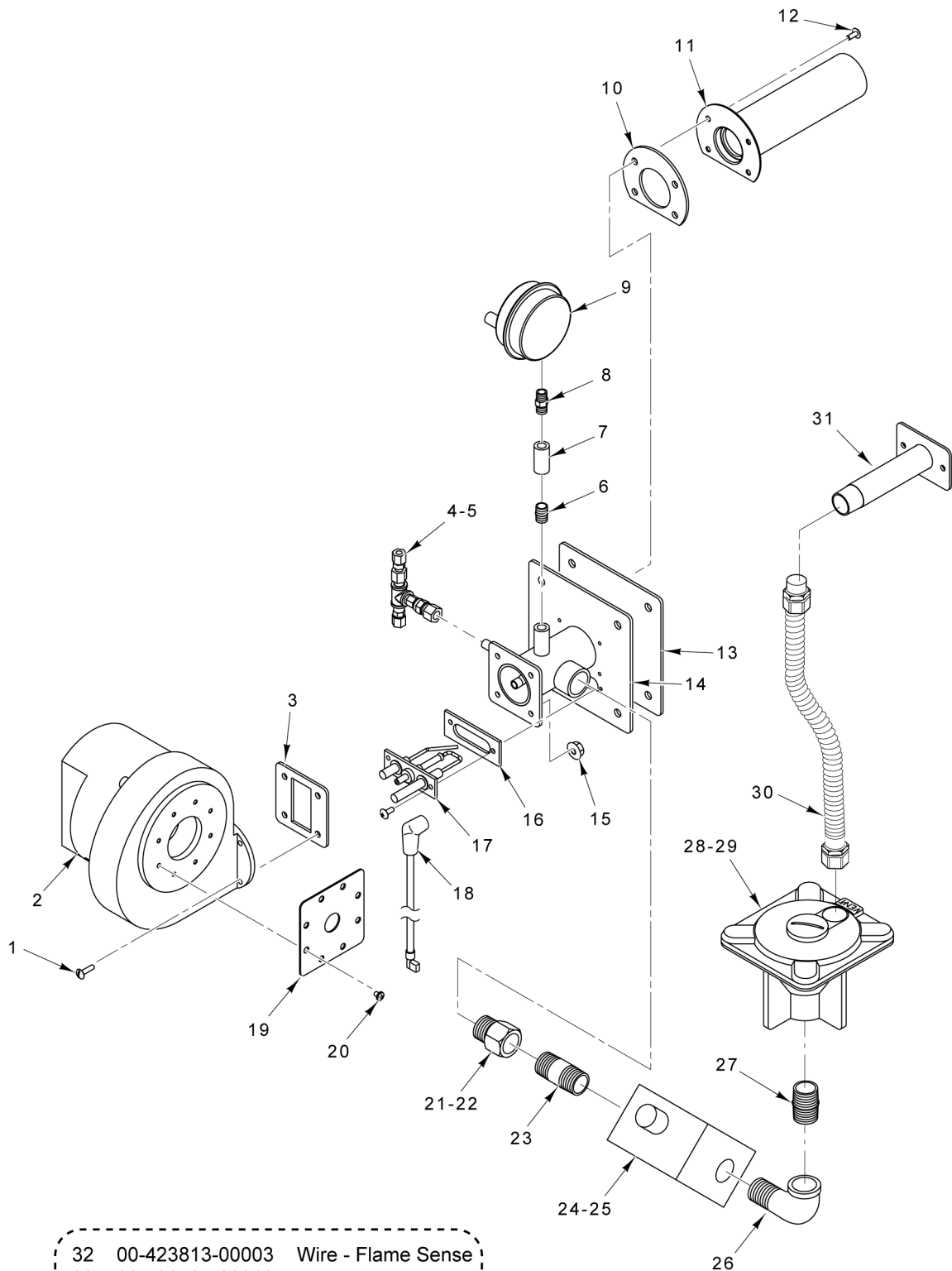
65197

**DRAIN ASSEMBLY**



**DRAIN ASSEMBLY**

ILLUS.	PART NO.	NAME OF PART	AMT.
	<b>PL-59639</b>		
1	FP-090-94	Tee - Tubing (1/2 In.) (Brass).....	1
2	00-557844	Clamp - Hose (19mm).....	1
3	00-557474	Hose 1/2 ID x 0.830 OD (3 Ft.).....	1
4	00-557477	Hose (4 Ft.).....	AR
5	00-557847	Clamp - Hose (35mm).....	2
6	00-557845	Clamp - Hose (24mm).....	1
7	00-557681	Hose - Condensate Box Line (14 In.).....	AR
8	00-557970	Clamp - Hose (20mm).....	1
9	SC-119-74	Screw Cap 10-24 x 1 1/4.....	4
10	WS-019-20	Washer 0.219 x 0.375 x 0.031 (SST).....	4
11	00-857244-00001	Lid - Box Condensate.....	1
12	00-857626-00001	Nozzle - Spray (1/8 In.).....	1
13	00-858497-00001	Gasket.....	1
14	FP-028-19	Pipe Plug 3/4 Sq. Hd. (Brass).....	1
15	NS-048-23	Nut Assy. 10-24 KEPS (SST).....	4
16	00-557970	Clamp - Hose (20mm).....	1
17	FP-090-56	Fitting - Hose 1/2 x 90 Deg. (Brass).....	1
18	00-855607-00001	Thermostat - Condensate (135 Deg. F.).....	1
19	FP-027-22	Bushing - Pipe 3/4 to 1/2 (Brass).....	1
20	FP-040-42	Pipe 1/2 x 1-1/8 TBE (Brass).....	1
21	00-857242-00001	Box - Condensate Kit Includes lid, nozzle, hardware and gasket.....	AR



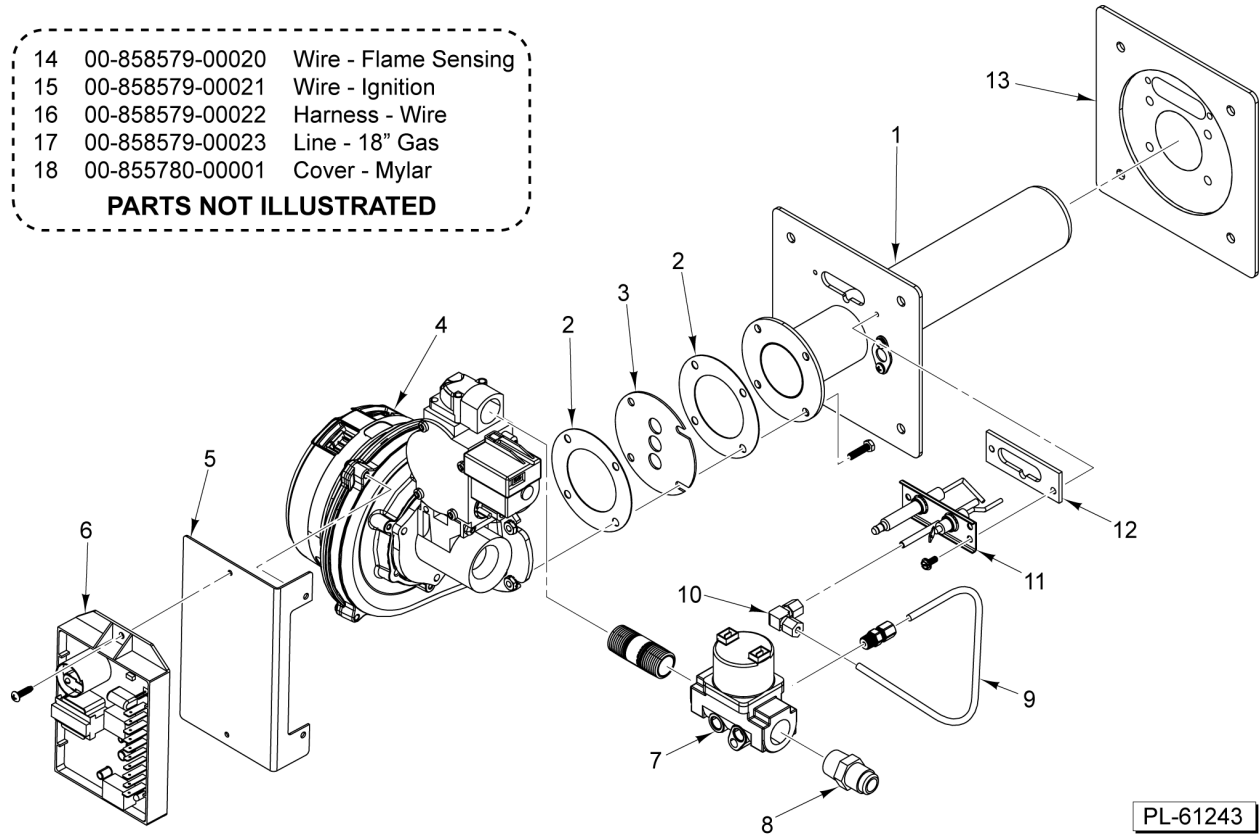
32 00-423813-00003 Wire - Flame Sense  
 33 00-426505-00018 Tube - Flex  
**PARTS NOT ILLUSTRATED**

PL-59637

**BURNER ASSEMBLY  
 (BEFORE S/N 463024850)**

**BURNER ASSEMBLY  
(BEFORE S/N 463024850)**

ILLUS. PL-59637	PART NO.	NAME OF PART	AMT.
1	SC-053-03	Mach. Screw 10-24 x 3/4 Slotted Truss Hd. (SST).....	4
2	00-855605-00001	Blower - Variable Speed.....	1
3	00-855649-00001	Gasket - Blower.....	1
4	00-855601-00001	Pilot - Natural Air Assy.....	1
5	00-855601-00002	Pilot - Propane Air Assy.....	1
6	FP-081-93	Pipe 1/8 x 3/4 TBE (Brass).....	1
7	FP-090-08	Coupling - Pipe 1/8 TBE (SST).....	1
8	00-851833-00001	Orifice - Air.....	1
9	00-850778-00001	Switch - Air Pressure.....	1
10	00-855626-00001	Gasket - Burner.....	1
11	00-855646-00001	Burner - Aconit.....	1
12	SC-066-06	Mach. Screw 10-24 x 1/2 Phil. Truss Hd. (SST).....	4
13	00-855625-00001	Gasket - Burner Plate.....	1
14	00-855640-00001	Burner - Adaptor Weld.....	1
15	NS-038-13	Lock Nut 10-24 Hex.....	4
16	00-855628-00001	Gasket - Pilot.....	1
17	00-855627-00001	Pilot.....	1
18	00-857210-00005	Cable - Ignitor W/ Strain Relief.....	1
19	00-855647-00001	Orifice - Air.....	1
20	SC-110-87	Mach. Screw #10-32 x 1/4 Phil. Pan Hd.....	8
21	00-852984-00012	Orifice (NAT).....	1
22	00-852984-00010	Orifice (LP).....	1
23	FP-036-02	Pipe 3/4 x 2-1/2 TBE.....	1
24	00-844133-00001	Valve - Comb. Natural 3-1/2 In.....	1
25	00-844133-00002	Valve - Comb. (3-1/2 In.) (10 In. W.C.) (LP).....	1
26	FP-078-86	Elbow - Street 3/4 x 90 Deg.....	1
27	FP-036-92	Pipe 3/4 x 1-3/8 TBE (Black).....	1
28	00-408279-00025	Regulator - Pressure 3/4 In. (NAT).....	1
29	00-408279-00029	Regulator - Pressure 3/4 (LP).....	1
30	00-851318-00001	Flex Line Gas.....	1
31	00-855670-00001	Support - Gas Pipe.....	1
32	00-423813-00003	Wire - Flame Sense.....	1
33	00-426505-00018	Tube - Flex (1/4 x 18 In.) Tubing - Pilot.....	1



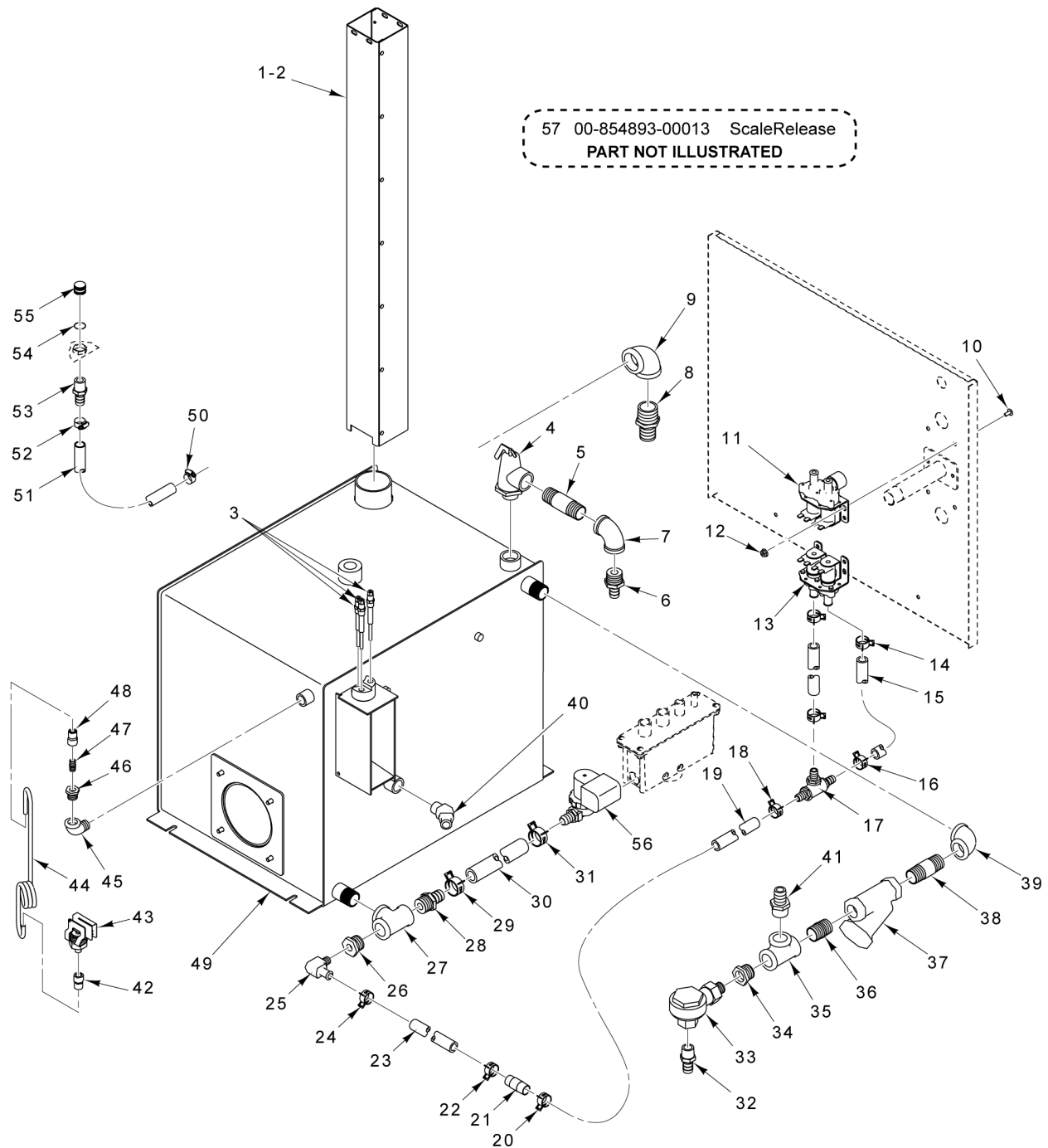
PL-61243

**BURNER ASSEMBLY  
(STARTING S/N 463024850)**

**BURNER ASSEMBLY  
(STARTING S/N 463024850)**

ILLUS. PL-61243	PART NO.	NAME OF PART	AMT.
1	00-858579-00002	Burner Head.....	1
2	00-858579-00008	Gasket - Restrictor Plate.....	2
3	00-858579-00003	Plate - Restrictor.....	1
4	00-858579-00006	Blower/Valve Assy.....	1
5	00-858579-00005	Bracket - IDC Mounting.....	1
6	00-858579-00011	Ignition Module - Fenwall.....	1
7	00-858579-00009	Valve - Gas.....	1
8	00-858579-00017	Holder - Orifice / Valve Fitting.....	1
9	00-858579-00007	Hose - Gas Flex.....	1
10	00-858579-00010	Universal Gas Orifice Assy.....	1
11	00-858579-00014	Electrode/Pilot Assy.....	1
12	00-858579-00016	Gasket - Electrode/Pilot Assy.....	1
13	00-855625-00001	Gasket - Burner Plate.....	1
14	00-858579-00020	Wire - Flame Sensing.....	1
15	00-858579-00021	Wire - Ignition.....	1
16	00-858579-00022	Harness - Wire.....	1
17	00-858579-00023	Line - 18" Gas.....	1
18	00-855780-00001	Cover - Mylar.....	1
*19	00-408279-00025	Regulator - Pressure 3/4 In. (NAT).....	1
*20	00-408279-00029	Regulator - Pressure 3/4 (LP).....	1
*21	00-858825-00001	BURNER, GAS BLOWER & VALVE ASSEMBLY, HOT SURFACE IGNITOR, NAT Starting at SN 463038121.....	1
*22	00-858825-00002	BURNER, GAS BLOWER & VALVE ASSEMBLY, HOT SURFACE IGNITOR, LP Starting at SN 463038121.....	1

\* Not Shown in Graphic



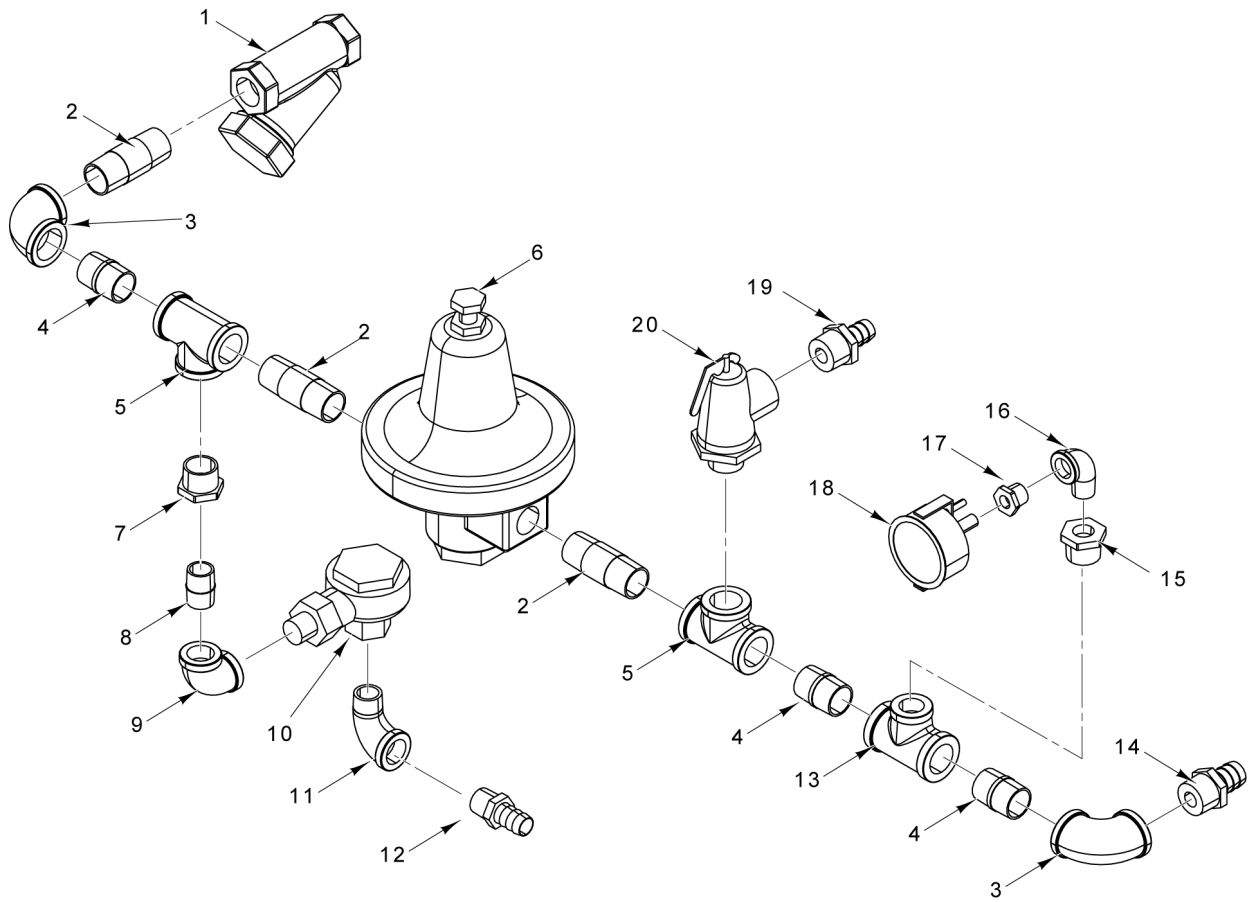
PL-59638

**GAS GENERATOR TANK ASSEMBLY / SOLENOID VALVES**

## GAS GENERATOR TANK ASSEMBLY / SOLENOID VALVES

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-59638			
1	00-857621-00001	Flue Assy. (6-Pan).....	1
2	00-857623-00001	Flue Assy. (10-Pan).....	1
3	00-857046-00002	Probe - Water Level.....	3
4	00-855606-00001	Valve - Relief 3/4 In. 5 PSI.....	1
5	FP-041-66	Pipe 3/4 x 3 TBE (Brass).....	1
6	FP-090-31	Fitting - Hose 5/8 Hose to 3/4 MPT (Brass).....	1
7	FP-013-27	Elbow - Pipe 1/2 x 90 Deg.....	1
8	FP-090-19	Fitting - Hose (11 In.).....	1
9	FP-013-27	Elbow - Pipe 1/2 x 90 Deg.....	1
10	SC-066-06	Mach. Screw 10-24 x 1/2 Phil. Truss Hd. (SST).....	8
11	00-856720-00001	Valve - Dual Water (3.8 GPM) Drain Cooling & Cavity Cold Water Condensate.....	1
12	NS-038-13	Lock Nut 10-24 Hex.....	8
13	00-856720-00003	Valve - Dual Water (0.50 GPM / 3.8 GPM) Generator Fast & Slow Fill.....	1
14	00-557844	Clamp - Hose (19mm).....	1
15	00-557681	Hose - Water Supply 1/2 x 1/8 (Clear PVC).....	AR
16	00-557844	Clamp - Hose (19mm).....	1
17	FP-090-94	Tee - Tubing (1/2 In.) (Brass).....	1
18	00-557844	Clamp - Hose (19mm).....	1
19	00-557681	Hose - Water Supply 1/2 x 1/8 (Clear PVC).....	AR
20	00-557844	Clamp - Hose (19mm).....	1
21	00-857179-00001	Valve - Check.....	2
22	00-557844	Clamp - Hose (19mm).....	1
23	00-557681	Hose - Water Supply 1/2 x 1/8 (Clear PVC).....	AR
24	00-557844	Clamp - Hose (19mm).....	1
25	FP-090-56	Fitting - Hose 5/8 x 90 Deg. (Brass).....	1
26	FP-027-16	Bushing - Pipe 3/4 to 3/8 (Brass).....	1
27	FP-019-28	Tee - Pipe 3/4 x 3/4 x 3/4 (Brass).....	1
28	FP-091-08	Fitting - Pipe 3/4 Hose to 3/4 MPT (Brass).....	1
29	00-557579	Clamp - Hose.....	1
30	00-557792	Hose (White) (3/4 In.).....	1
31	00-557846	Clamp - Hose (29mm).....	1
32	FP-087-39	Fitting - Hose 5/8 Hose to 1/2 NPT (Brass).....	1
33	00-856005-00001	Trap Radiator - 1/2" Trap - Radiator (1/2 In.).....	1
34	FP-027-22	Bushing - Pipe 3/4 to 1/2 (Brass).....	1
35	FP-019-28	Tee - Pipe 3/4 x 3/4 x 3/4 (Brass).....	1
36	FP-041-50	Pipe 3/4 x 1-3/8 TBE (Brass).....	1
37	00-186922	Strainer - Line (3/4 In.) (Brass).....	1
38	FP-041-59	Pipe 3/4 x 2 1/2 TBE (Brass).....	1
39	FP-015-23	Elbow 3/4 x 90 Deg. (Brass).....	1
40	FP-090-18	Fitting - Hose 5/8 to 1/2 Elbow (Brass).....	1
41	FP-091-08	Fitting - Hose 3/4 to 3/4 Straight (Brass).....	1
42	FP-012-10	Fitting - Tube 1/4 TBG x 1/8 FPT (Brass).....	1
*43	00-854471	Switch - Pressure (5 PSI).....	1
44	00-857178-00001	Coil - Condensate.....	1
45	FP-015-10	Elbow - Street 3/8 x 90 Deg. (Brass).....	1
46	FP-027-04	Bushing - Pipe 3/8 to 1/8 (Brass).....	1
47	FP-081-93	Pipe 1/8 x 3/4 TBE (Brass).....	1
48	FP-012-10	Fitting - Tube 1/4 TBG x 1/8 FPT (Brass).....	1
49	00-857684-00001	Kit - Universal Generator Includes Probes.....	1
50	00-557970	Clamp - Hose (20mm).....	1
51	00-557475	Hose 5/8 ID x 0.955 OD (1.66 Ft.) (Blue).....	AR
52	00-557970	Clamp - Hose (20mm).....	1
53	FP-090-37	Fitting - Pipe (3/8 In.) (Brass).....	1
54	00-856769-00001	O-Ring 1/8 In. Thk.....	1
55	FP-090-60	Fitting - Hose (Round Hose Cap 3/4 NH Thread) (Brass).....	1
56	00-435968-00001	Valve - Solenoid (1/2 In.) (110-120 V.).....	1
57	00-854893-00013	ScaleRelease (14 Oz.).....	2

\* The operating pressure switch from the factory on production units is not adjustable.



PL-65062

**DIRECT STEAM ASSEMBLY**



### DIRECT STEAM ASSEMBLY

ILLUS. PL-65062	PART NO.	NAME OF PART	AMT.
1	00-186922	Strainer - Line (3/4 In.) (Brass).....	1
2	FP-041-59	Pipe 3/4 x 2 1/2 TBE (Brass).....	3
3	FP-015-23	Elbow 3/4 x 90 Deg. (Brass).....	2
4	FP-041-50	Pipe 3/4 x 1-3/8 TBE (Brass).....	3
5	FP-019-28	Tee - Pipe 3/4 x 3/4 x 3/4 (Brass).....	2
6	00-880028	Valve, Pressure Reducing.....	1
7	FP-027-22	Bushing - Pipe 3/4 to 1/2 (Brass).....	1
8	FP-040-42	Pipe 1/2 x 1-1/8 TBE (Brass).....	1
9	FP-015-16	Elbow - Pipe 1/2 x 90 Deg. (Brass).....	1
10	00-856005-00001	Trap Radiator - 1/2".....	1
11	FP-015-17	Elbow - Pipe 1/2 x 90 Deg. (Brass).....	1
12	FP-087-39	Fitting - Hose 5/8 Hose to 1/2 NPT (Brass).....	1
13	FP-019-33	Tee - Pipe 3/4 x 3/4 x 1/2.....	1
14	FP-091-08	Fitting - Pipe 3/4 Hose to 3/4 MPT (Brass).....	1
15	FP-027-16	Bushing - Pipe 3/4 to 3/8 (IB57 & 140).....	1
16	FP-015-10	Elbow - Street 3/8 x 90 Deg.....	1
17	FP-027-04	Bushing - Pipe 3/8 to 1/8 (Brass).....	1
18	00-833152	Gauge - Pressure.....	1
19	FP-090-31	Fitting - Hose 5/8 Hose to 3/4 MPT (Brass).....	1
20	00-855606-00001	Valve - Relief 3/4 In. 5 PSI.....	1

